

A-level DESIGN AND TECHNOLOGY: PRODUCT DESIGN 7552/1

Paper 1 Technical Principles

Mark scheme

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Version: 1.0 Final



Mark schemes are prepared by the Lead Assessment Writer and considered, together with the relevant questions, by a panel of subject teachers. This mark scheme includes any amendments made at the standardisation events which all associates participate in and is the scheme which was used by them in this examination. The standardisation process ensures that the mark scheme covers the students' responses to questions and that every associate understands and applies it in the same correct way. As preparation for standardisation each associate analyses a number of students' scripts. Alternative answers not already covered by the mark scheme are discussed and legislated for. If, after the standardisation process, associates encounter unusual answers which have not been raised they are required to refer these to the Lead Examiner.

It must be stressed that a mark scheme is a working document, in many cases further developed and expanded on the basis of students' reactions to a particular paper. Assumptions about future mark schemes on the basis of one year's document should be avoided; whilst the guiding principles of assessment remain constant, details will change, depending on the content of a particular examination paper.

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Level of response marking instructions

Level of response mark schemes are broken down into levels, each of which has a descriptor. The descriptor for the level shows the average performance for the level. There are marks in each level.

Before you apply the mark scheme to a student's answer read through the answer and annotate it (as instructed) to show the qualities that are being looked for. You can then apply the mark scheme.

Step 1 Determine a level

Start at the lowest level of the mark scheme and use it as a ladder to see whether the answer meets the descriptor for that level. The descriptor for the level indicates the different qualities that might be seen in the student's answer for that level. If it meets the lowest level then go to the next one and decide if it meets this level, and so on, until you have a match between the level descriptor and the answer. With practice and familiarity you will find that for better answers you will be able to quickly skip through the lower levels of the mark scheme.

When assigning a level you should look at the overall quality of the answer and not look to pick holes in small and specific parts of the answer where the student has not performed quite as well as the rest. If the answer covers different aspects of different levels of the mark scheme you should use a best fit approach for defining the level and then use the variability of the response to help decide the mark within the level, ie if the response is predominantly level 3 with a small amount of level 4 material it would be placed in level 3 but be awarded a mark near the top of the level because of the level 4 content.

Step 2 Determine a mark

Once you have assigned a level you need to decide on the mark. The descriptors on how to allocate marks can help with this. The exemplar materials used during standardisation will help. There will be an answer in the standardising materials which will correspond with each level of the mark scheme. This answer will have been awarded a mark by the Lead Examiner. You can compare the student's answer with the example to determine if it is the same standard, better or worse than the example. You can then use this to allocate a mark for the answer based on the Lead Examiner's mark on the example.

You may well need to read back through the answer as you apply the mark scheme to clarify points and assure yourself that the level and the mark are appropriate.

Indicative content in the mark scheme is provided as a guide for examiners. It is not intended to be exhaustive and you must credit other valid points. Students do not have to cover all of the points mentioned in the Indicative content to reach the highest level of the mark scheme.

An answer which contains nothing of relevance to the question must be awarded no marks.

Glossary for maths

If a student uses a method which is not explicitly covered by the mark scheme the same principles of marking should be applied. Credit should be given to any valid methods. Examiners should seek advice from their senior examiner if in any doubt.

[a, b] Accept values between a and b inclusive.

For π Accept values in the range [3.14, 3.142]

Their Accept an answer from the candidate if it has been inaccurately calculated

but is subsequently used in a further stage of the question.

Questions which do not ask students to show working

As a general principle, a correct response is awarded full marks.

Qu	Part	Marking Guidance	Total marks	АО
01		State three reasons why Precious Metal Clay (PMC) may be used in the manufacture of a decorative pendant for a necklace. One mark per relevant point. Indicative content PMC:	3 marks	AO4 1a
		 is malleable and easy to mould and shape into an appropriate form has an attractive aesthetic appearance can be polished once fired is less expensive than using a traditional metal such as gold and silver it is able to be hallmarked to provide authenticity will set to become hard and durable when fired. This list is not exhaustive. Accept any other valid responses.		

Qu	Part	N	larking (Guidance	e			Total marks	АО
02		A purple component is to be produced using a pigmented resin.						4 marks	AO4 1c
		Use the data to calculate t components that could be			nber of	these			
		You may assume unlimited pigment.	d supplie	es of clea	r resin	and mag	enta		
		Cyan pigment a Single compone							
		Clea	r Resin	Cya Pigm		Magei Pigme			
		Ratios for Purple Resin	80	4		1			
		Establishing the volum of either the resin or pigment		2.5 ml Ma 200 ml Cl	_		1 mark (M1)		
		Calculating the total volume		0 ml + 10 212.5 ml	ml + 2	2.5 ml	1 mark (A1)		
		Calculating the volume one component		65 mm ³			1 mark		
			= 5	5.965 cm ³	3		(M1)		
				5.965 ml					
		Calculating the total number of components that could be produced	(111)	eir 212.5) eir 5.965)) = 35.	6	1 mark (A1)		
			(th	35 compo eir answe wn) comp	er roun	ded			
			212	2.5 ml = 2	212 50	0 mm ³			
			(th	eir 212 50 5965	00)				
			= (their 35.62)						
				their ansv wn) comp					
		Components Produced Where no working has been shown but final answer is accurate	i = 3	35 compo	nents		4 marks		

Qu	Part		Marking Guidance	Total marks	АО	
03		_	Figure 1 shows a low carbon steel shopping basket with a chrome plated finish.			
		Analyse at				
		Marks	Description			
		5–6 marks	The response clearly shows detailed analysis and evaluation of how the properties of the material and the chosen finish affect the function and suitability of use of the shopping basket.			
		3–4 marks	The response shows good evaluation and analysis of the suitability of the chosen material and chosen finish of the shopping basket with appropriate reference to its intended function.			
		1–2 marks	Basic evaluation of the suitability of the chosen material and chosen finish of the shopping basket, but the response tends to be descriptive rather than evaluative or focuses only on either the material or finish.			
		0 marks	No response or nothing worthy of credit.			
		Indicative	content			
		 the shop a malled formed can be ended a lightwood a tough a stiff m 	easily drawn into the thin round wire needed to construct oping basket able material that allows for component parts to be cold into shape without fracture easily joined by spot welding eight material that enables the user to carry the basket			
		the election structureprovides	Plated finish: troplating process ensures an even coating of the intricate e of the shopping basket s a corrosion resistant finish which protects the steel frame aintaining the aesthetics of the basket			

- provides a hard and durable finish that will withstand scratching when the baskets are stacked for storage
- the finish allows the baskets to be cleaned in order to remain hygienic for the carrying of loose food products
- the plating process can prevent the repair of the baskets if a weld should fail.

This list is not exhaustive. Accept any other valid responses.

Qu	Part		Marking Guidance	Total marks	AO
04		Explain ho	ow rapid prototyping has impacted on traditional ure.	9 marks	AO4 1b
		Marks	Description		
		7–9 marks	A detailed and thorough understanding of how rapid prototyping has impacted on traditional manufacture. The response clearly identifies the impact that rapid prototyping has had on manufacture.		
		4–6 marks	The response demonstrates a good understanding of how rapid prototyping has impacted on traditional manufacture. Some relevant points relating to the impact on traditional manufacture are provided.		
		1–3 marks	The response offers a basic understanding of the benefits of rapid prototyping with limited reference to the impact on traditional manufacture.		
		0 marks	No response or nothing worthy of credit.		
		Indicative	e Content		
		and proinvestm It has a compor tradition Rapid p manufa achieve Tradition replace extended A change physical CAD/C/ A huge develope The abitechniq parts out investm The abitectalog	prototyping has removed the need for highly skilled acturers and tool makers as complex designs can be easily and without tooling. In all labour intensive manufacturing processes have been d by 3D printing that can run without supervision for ed periods of time without breaks or loss of concentration. The general stope in focus of manufacturers primary ability to work with all materials to being competent to work in the field of AM. In reduction in the lead time taken to design, produce, and test a physical product. It is of a manufacturer to now perform many different uses without the need to subcontract individual component at to specialist manufacturers. It is to create components from an ever-developing use of material substrates. Forototyping can be undertaken using a variety of substrates.		
		• The mo	erials. Even away from manufacturers designing components stock forms and sizes of material.		

		This list is not exhaustive. Accept any other valid responses.		
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Qu	Part	Marking Guidance	Total marks	АО
05	1	Table 1 shows a series of coordinates used by a laser cutter to produce a component.	1 mark	AO4 1c
		The external and internal cutting paths are shown.		
		Table 1		
		External Path Internal Path		
		(10,10) (30,20)		
		(70,10) (60,20)		
		(70,80) (60,70)		
		(30,80) (40,70)		
		(10,10) (30,20)		
		Plot the external and internal paths on the grid below.		
		<i>y</i> ▲		
		90		
		80		
		70		
		60		
		50		
		40		
		30		
		20		
		10		
		0 10 20 30 40 50 60 70 80 90 x		
		0 10 20 30 40 50 60 70 80 90 x		
		Plot coordinates correctly See image above 1 mark (A1) Note: Award 1 mark for correct points with no		
		correct points with no path.		

Qu	Part	Mark	ing Guidance		Total marks	АО
05	2	90 80 70 60 50 40 30 20 10 0 10 20 30 40 50 Grid s	Laser cutter pa	ath	2 marks	AO4 1c
		Area of Component A	Area of trapezium - centre rectangle $\frac{30 + 50}{2} \times \text{height}$ $= 40 \times 40 = 1600$ $10 \times 20 = 200$	1 mark (M1)		
		Total area	1600 – 200 = 1400 mm ²	1 mark (A1)		
		Total area Where no working has been shown but final answer is accurate	= 1400 mm ²	2 marks		
		or	Tataloform	A		
		Area of Component A	Total of squares = 14	1 mark (M1)		
		Total area	$1400 \times 10 \times 10$ = 1400 mm^2	1 mark (A1)		
		Total area Where no working has been shown but final answer is accurate	= 1400 mm ²	2 marks		

Qu	Part	Ma	rking Guidance		Total marks	AO
06		Figure 3 shows the current	dimensions of a school desk.		7 marks	AO4 1c
			are used, calculate how much c acket B would be at a new desk			
		Assume that when fully extended line with the bracket on the	ended the end of each leg is ve underside of the desk.	ertically in		
			Figure 3			
		Bracket A ∕	Not drawn to scale All dimensions in mm			
		Calculate leg length (x)	$\sin 60 = \frac{700}{x}$	1 mark (M1)		
			(rearranged to)			
			$x = \frac{700}{\sin 60}$	1 mark (A1)		
			= 808.29			
		Calculate the width between brackets with desk at new height (y)	$y^2 + 720^2 = (\text{their } 808.29)^2$ (rearranged to)	1 mark (M1)		
			$y = \sqrt{(\text{their } 808.29)^2 - 720^2}$	1 mark (A1)		
			= 367.33	,		
		Calculate the Original Width (z)	$\tan 60 = \frac{700}{z}$	1 mark (M1)		
			(rearranged to)			
			$z = \frac{700}{\tan 60}$ = 404.14	1 mark (A1)		

Distance 'Bracket A' and Original Width – New Width 1 mark **'Bracket B' are closer by** (A1)

=404.14-367.33

= [36.5, 37] mm

Distance 'Bracket A' and = [36.5, 37] mm 7 marks 'Bracket B' are closer by

Where no working has been shown but final answer is accurate

Note to markers:

- The order of the calculations may not follow that given in the mark scheme.
- Be aware of rounding taking place throughout the question.

Qu	Part		Marking Guidance	Total marks	AO
07			ny galvanising is an appropriate finish for the low carbon old shown in Figure 4 .	6 marks	AO4 1c
		Marks	Description		
		5–6 marks	The response demonstrates a detailed and thorough understanding of why galvanising is an appropriate finish for the scaffold frame with reference to how performance characteristics make it appropriate for the scaffold frame application.		
		3–4 marks	The response demonstrates a good understanding of why galvanising is an appropriate finish for the scaffold frame with some reference to how performance characteristics of the finish relate to the scaffold frame application.		
		1–2 marks	The response offers a basic explanation of the benefits of galvanising with limited reference to the scaffold frame application.		
		0 marks	No response or nothing worthy of credit.		
		Indicative			
		importar	ffold is a functional object, where aesthetics are not as nt as function therefore the inconsistent galvanised and finish causes no issue.		
		The galverscratching transportThe cath	nodic protective nature of galvanising means that the		
		occur. The dip structure Galvanis	would continue to be protected even if damage did coating nature of galvanising means that the hollow steel e of the scaffold is protected on all surfaces. sing provides a zinc protective layer to the low carbon		
		Galvanis mainten costs to	sich provides cathodic protection for the base metal. Sing provides a surface finish that requires little or no ance allowing for extend use and reducing any ongoing the scaffold user.		
		This list is	s not exhaustive. Accept any other valid responses.		

Qu	Part	Marking Guidance		AO
08		State three different stimuli that can cause a change in the property of a smart material. One mark per relevant point. Indicative content A change in response to:	3 marks	AO4 1a
		 light temperature electricity pressure. This list is not exhaustive. Accept any other valid responses.		

Qu	Part	Marking Guidance	Total marks	AO
09		Name a specific application for each of the following materials: Cellulose acetate Fluted polypropylene Styrofoam One mark per correct application. Indicative content Cellulose acetate: • overhead projector (OHP) transparency film • photographic film • transparent film on packaging. • biodegradable cutlery Fluted polypropylene: • art portfolio cases • point of sale structures • signage – eg 'For Sale' signs, construction site signs. Styrofoam: • aesthetic block models • formers for laminating and moulding • modelling of ergonomic handles.	3 marks	AO4 1a
		This list is not exhaustive. Accept any other valid responses.		

Qu	Part		Marking Guidance	Total marks	AO
10		modelling. Compare	and evaluate the suitability of each material for the ure of a block model that represents aesthetic appearance	6 marks	AO3 2a AO3 2b
		Marks	Description		
		5–6 marks	The response includes detailed analysis, and compares the two materials in detail with reference to factors such as ease of use and the quality of achievable finish. The response provides detailed evaluation of the suitability of each material to manufacture the block model.		
		3–4 marks	The response includes good analysis and evaluation of both materials and draws some comparison with reference to factors such as ease of use and the quality of achievable finish.		
		1–2 marks	The response includes basic analysis and tends to be descriptive rather than evaluative.		
		0 marks	No response or nothing worthy of credit.		
		Indicative	e content		
		surform model can be sorganic can tear abrasive the denrecess of models cellulos Polyfilla models	easily shaped with workshop tools such as rasps and s, allowing for the rapid manufacture of an aesthetic sculpted using a hot wire cutter or sculpting bow, creating shapes or customised profiles r/shred and rip if shaped with course abrasive tools or e paper reducing the quality of the surface finish sity of the material limits the accuracy in which a hole or can be created limiting the complexity of the block model can be coloured to represent an aesthetic model, but e paints can melt the surface of the Styrofoam, so often a coating is needed can be quickly produced allowing for more regular ck from a potential client.		
		 can be solimits how can be of for quick the denote accurate 	sity modelling foam: shaped with hand tools, but the density of the material ow effective hand tools can be easily machined using a CNC router or lathe etc, allowing k and accurate manufacture from a CAD drawing sity of the material allows for recesses and holes to be ely produced so features such as screens and buttons e easily represented on the block model		

- the density of the material allows the client to have a more realistic idea of the weight of product when interacting with the model
- the dense nature of the material means that a high-quality surface finish can be achieved, which can then be filled and sprayed to a standard that could represent the aesthetics of the final product to the client.

This list is not exhaustive. Accept any other valid responses.

Qu Par	t	Marking Guidance	Total marks	АО
11		hy die casting is an appropriate manufacturing method for toy vehicle shown in Figure 5 .	6 marks	AO4 1c
		Figure 5		
	Marks	Description		
	5–6 marks	Detailed understanding of why die casting is used in the manufacture of a model vehicle. Response may refer to the scale of manufacture and the features of the model car.		
	3–4 marks	Good understanding of why die casting is used in the manufacture of a model vehicle. Response may make some reference to the scale of manufacture or the features of the model car.		
	1–2 marks	Limited understanding of why die casting is used in the manufacture of a model vehicle.		
	0 marks	No response or nothing worthy of credit.		
	Indicative	e content		
	costly r model v use of c Die cas surface model v The hig finishes The die vehicle Die cas accurac wheels Pressu intricate represe Thin se allow fe produce	th-quality surface finish then allows for additional surface to be applied without extensive surface preparation. It cast moulds are reusable meaning that each model will be accurately produced to the same design. It into produces a mould with consistent dimensional by which allows for components such as the windows and to be accurately attached. The die casting is an appropriate process to produce the designs such as the model vehicle logo and patterns to the the doors and windows. It is calculated that the doors are windows and windows are the window pillars to be successfully		

Qu	Part	Marking Guidance	Total marks	АО
Qu 12	Part	Marking Guidance Describe the purpose of the following polymer additives: • fillers • plasticisers. One mark for a basic description. Example response 'Plasticisers make polymers less brittle.' Two marks for a detailed response that clearly describes the purpose of the named polymer additive. Example response 'Plasticisers can be added to a polymer to reduce its viscosity making it more suitable for use when injection moulding.' A maximum of two marks if only one polymer filler is described. Fillers: • can be used to add bulk to a product therefore reducing the		AO AO4 1a
		 amount of raw polymer needed can be used to reduce the cost of the product, as fillers are generally cheaper than the raw polymer can be used to improve the performance characteristic of a polymer, such as the tensile strength of nylon being improved by using a glass filler. Plasticisers: can be added to a polymer to improve its plasticity therefore making it less brittle. This allows the polymer product to flex or stretch, eg PVC hose pipe can be easily coiled for storage. can be added to a polymer to reduce its viscosity therefore improving its ability to flow when in a liquid state, eg a polymer being used in redistribution manufacturing process such as injection moulding. 		
		This list is not exhaustive. Accept any other valid responses.		

Qu	Part	Marking Guidance	Total marks	AO
13		Give two reasons why outdoor decking may be pressure treated before use. One mark per correct reason given. Indicative content Outdoor decking will be consistently exposed to the elements so the pressure treating (tanalising) process will protect the timber from weathering increasing its durability and extending its lifespan. Outdoor timber is prone to fungal decay and insect attack. The preservative used in the tanalising process will protect the timber against both fungal decay and insect attack. The pressure used in the process forces the preservative into the outer cell layer of the timber providing long lasting protection.	marks 2 marks	AO4 1b
		This is important as not all surfaces of decking will accessible for subsequent maintenance. This list is not exhaustive. Accept any other valid responses.		

Qu	Part		Marking Guidance	Total marks	AO
14		polyvinyl o	r extrusion process has been used to produce the rigid chloride (PVC) cable trunking shown in Figure 6 . The main stages of the polymer extrusion process. Figure 6	6 marks	AO4 1a
		Marks	Description		
		5–6 marks	The response shows a detailed knowledge of the process of extrusion moulding with an understanding of all main stages of the process. The response covers in detail the required stages in a logical sequence to produce a successful polymer extrusion.		
		3–4 marks	The response shows a good level of knowledge of the process of extrusion moulding. The response describes most of the main stages of the process which if followed would achieve a successful extrusion moulding.		
		1–2 marks	The response shows basic understanding of the process of extrusion moulding.		
		0 marks	No response or nothing worthy of credit.		
		Indicative	content		
		 An Archechambe The mo The dietrunking The ext The extension profile. The ext 	rusion is then supported by rollers as it leaves the die. rusion is then rapidly cooled by water or air. rusion may also be pulled through the die to keep the in under tension and therefore stop any deformation of the rusion is then cut to the desired length. s not exhaustive and not all bullet points are		
		necessary response	y to access full marks. Accept any other valid s.		

Qu	Part		Marking Guidance	Total marks	АО
15		Describe t	he advantages to a manufacturer of using bought-in its.	6 marks	AO4 1b
		Marks	Description		
		5–6 marks	The response shows a detailed understanding of the advantages to a manufacturer of using bought-in components and the role they play in manufacture.		
		3–4 marks	The response demonstrates a good understanding of advantages to a manufacturer of using bought-in components.		
		1–2 marks	The response offers a basic understanding of why bought-in components may be used.		
		0 marks	No response or nothing worthy of credit.		
		Indicative	content		
		manufa savings themse A produproduce necession supplier It allowing It can spufficie It provide meaning or form Provides component have pro-	ct manufacturer may not have the expertise or ability to all necessary components in house, so it would be ary for them to use bought-in components from other is and manufacturers. It companies to buy in bulk from a variety of suppliers in them to secure the best price and unit cost. Deed up the manufacturing process by ensuring that intimate of the component are available. The estimate is a surfacturer with the assurance of consistency, of that components can be designed around a stock size of the manufacturer with peace of mind that the ents will be of the correct standard as companies will oduced the components in line with ISO 9001.		
		This list is	s not exhaustive. Accept any other valid responses.		

Qu	Part	N	Marking (Guidance	Total marks	АО		
16		Figure 7 shows an acrylic laser cutter.	Figure 7 shows an acrylic tube that will have a section cut out on a laser cutter.					
		The section to be remove the tube.						
			Figu	re 7				
			Las	ser cutter path				
		r10 on all curved corners		20				
		AI	l dimensi	ons in mm				
		Length of Cylinde Diameter of Cylind Cutting Speed		200 mm 75 mm 2200 mm per minute				
		Use the data provided to shown on the acrylic tube		the time taken to cut the path				
		Straight length of rectangular aperture between curved corners	200 - 4 $= 140$ $(x = 140)$	(M1)				
		Length of one curved corner	$\frac{1}{4} \times 2\pi$	1 mark (M1)				
			$\frac{1}{4} \times 2 \times$	$\pi \times 37.5$				
			= [58.87	7, 58.91]				

	Curved edge with	= their [58.87, 58.91] - 20	1 mark
	allowance for the	= tileli [50.07, 50.91] = 20	(M1)
	radiused corners	= [38.87, 38.91]	
		(y = [38.87, 38.91])	
	Total length of Laser cut path	$2x \times 2y$ + (circumference of 10 mm radius circle)	1 mark (M1)
		$=2x\times 2y+2\times \pi\times 10$	
	Correct calculation of path length	= 140 + 140 + [38.87, 38.91] + [38.87, 38.91] + (2 × [3.14, 3.142] × 10)	1 mark (A1)
		= [420.54, 420.66] correct answer only	
	Time taken	Distance Speed	1 mark (A1)
		their [420.54, 420.66] 2200	
		= their 0.19 minutes	
		or	
		their [11.4, 11.5] seconds	
	Time Taken Where no working has	= 0.19 minutes	6 marks
	been shown but final answer is accurate	or	
		[11.4, 11.5] seconds	

Qu	Part		Marking Guidance	Total marks	АО
17		_	and Figure 9 show two novelty moneyboxes, each with a ns located at the top.	12 marks	AO3 2a AO3 2b
			Figure 8 Figure 9		
		Blov	v moulded, LDPE Injection moulded, PMMA moneybox.		
			nd evaluate the suitability of the materials and uring methods used for each of the moneyboxes shown.		
		Marks	Description		
		9–12 marks	The response shows a detailed analysis and evaluation of the suitability of the chosen material and manufacturing process of both moneyboxes. The response clearly evaluates how the properties of the material and the way in which they are manufactured affect the suitability of choice for the manufacture of the moneybox and its suitability in use. Not all elements of each moneybox are required to be covered in equal detail to access this band.		
		5–8 marks	The response shows good evaluation and analysis of the suitability of the chosen material and manufacturing process of both moneyboxes.		
		1–4 marks	Basic evaluation of the suitability of the chosen material and manufacturing process of each of the moneyboxes, but tends to be descriptive rather than evaluative.		
		0 marks	No response or nothing worthy of credit.		
		a tough droppeda thermathe vivio	sity polyethylene (LDPE): material that will withstand the impact from coins being into the moneybox oplastic that can be easily pigmented in order to create it red colour of the moneybox available in translucent colours, the optical clarity of		
		LDPE is	s not as good as PMMA an successfully have screen printed decals applied such eyes on the moneybox.		
		Blow mou	ılding:		

- creates a one-piece hollow shape that would be suitable for the moneybox
- can produce an inconsistent wall thickness which may result in the moneybox breaking if dropped
- blow moulded products can be post processed in order to create the coin slot or the money bung.
- the design of the moneybox is simple with no intricate features and therefore appropriate for manufacture by blow moulding
- is an ideal redistribution process for use with thermoplastics making it appropriate for moulding the LDPE moneybox.

Polymethylmethacrylate (PMMA) acrylic:

- excellent optical properties that allow you to easily see the coins contained inside
- a rigid material that maintains the shape of the moneybox
- can be joined using solvent adhesives or friction welded
- prone to scratching from the coins which will reduce the aesthetics over a period of time
- a brittle material that may shatter or crack if dropped especially when holding a large volume of coins
- PMMA can successfully have screen printed decals applied such as the eyes on the moneybox.

Injection moulding:

- can successfully create the shape and details found on the moneybox
- provides consistently accurate mouldings which are vital due to the small cross section of material found on the seam of the two halves of the pig and the aperture for the money bung.
- is the most suitable manufacture method for high volume output, appropriate due to the market of the moneybox
- is an ideal redistribution process for use with thermoplastics making it appropriate for moulding the PMMA moneybox
- snap together fixings can be incorporated into the moulding to assist with the assembly of the moneybox.

This list is not exhaustive. Accept any other valid responses.

Qu	Part		Marking Guidance	Total marks	АО
18			and explain the stages that timber undergoes from felling the creation of the planed square edge (PSE) stock form.	6 marks	AO4 1b
		Marks	Description		
		5–6 marks	The response shows a detailed understanding of the processes that timber undergoes in order to create the stock form (PSE). The response demonstrates a logical understanding of activities including conversion, seasoning and planing that take place between felling a tree through to processing the stock form (PSE) with an explanation of their importance in the process.		
		3–4 marks	The response demonstrates a good understanding of the processes that timber undergoes in order to create a stock form. The response describes the main activities that take place with some explanation but may include some inaccuracy.		
		1–2 marks	The response offers a basic understanding of the processes that timber undergoes in order to create a stock form.		
		0 marks	No response or nothing worthy of credit.		
		Indicative	e content		
			g ed timber is debarked and cut into manageable lengths re then transported to a saw mill for further processing.		
		maximis	s are then cut into planks in the most economical way to se the usable timber. This can be through and through, sawn or radially sawn, depending on the intended use of		
		moistur moistur • The sea season • The air timber i betweet remova • Kiln drie spaced period of	nks are then seasoned to remove the 80–90% excess e stored in the timber. Without the removal of this e, the timber is prone to splitting and warping. asoning can be either air seasoning or kiln dried		

Planing The seasoned plank is then further processed by planing into the stock form (PSE), where the rough sawn edges are removed and a piece of timber with dimensional accuracy is produced.	
Stages 1 and 2 are interchangeable.	
This list is not exhaustive. Accept any other valid responses.	

Qu	Part	Marking Guidance	Total marks	АО
19		Describe two ways that a jig can be used to improve accuracy in manufacture.	2 × 2 marks	AO4 1b
		One mark for a simple statement relating to the use of a jig.		
		Two marks for a detailed description that clearly explains how accuracy can be improved.		
		Indicative content		
		 A jig improves accuracy by removing the need for measuring and marking out to take place each time a cut is made or a hole drilled. This removes the potential for human error throughout the marking out process. A jig can improve the accuracy of manufacturing a particular joint, by securely holding the workpiece while also guiding the cutting tool, eg when cutting a mitre joint in timber or when drilling a hole. A jig can be used to ensure consistency when manufacturing a product, eg guiding a router around a particular profile ensuring consistency and accuracy where two kitchen worksurfaces may join. 		
		This list is not exhaustive. Accept any other valid responses.		

Qu	Part		Marking Guidance	Total marks	AO
20			y Finite Element Analysis (FEA) may be used to improve during product development.	6 marks	AO3 2a AO3 2b
		Marks	Description		
		5–6 marks	The response demonstrates excellent justification and explanation of why FEA can be used to improve efficiency. Response directly refers to how factors such as time, cost and material usage are impacted by the use of FEA.		
		3–4 marks	The response provides good justification and explanation of why FEA can be used to improve efficiency. Response provides some evaluation of how efficiency is improved, with reference to factors such as time, cost and material usage.		
		1–2 marks	The response shows a basic justification of how FEA can be used to improve efficiency, but tends to be descriptive rather than evaluative.		
		0 marks	No response or nothing worthy of credit.		
		of a des prototyp • FEA allo	n help a designer identify a weakness in the structure sign before time has been taken to produce a physical be. bows designers to test how different materials could be		
		prototypInappro develop to workA degre without	ithout the expense of producing various iterations of a be. priate designs can be discounted at an early stage of ment saving time and resources and allowing designers more efficiently. The of stress testing can take place with instant feedback the cost and time that would be needed if third party nies were used.		
		 FEA can allowing manufare Testing calculare There is therefor prototype Simulare place su 	n be undertaken throughout the development process g manufacturers to refine individual components before cture. can take place and maximum working loads ted. s no need for destructive testing to take place and re reducing the material used to make numerous physical		
		This list is	s not exhaustive. Accept any other valid responses.		

Qu	Part	Marking Guidance			АО
21		Explain whe	6 marks	AO4 1c	
		Marks	Description		
		5–6 marks	Detailed understanding why tungsten carbide would be a suitable material for a cutting tool. Response should refer to the physical and mechanical properties of tungsten carbide and be specifically related to the cutting tool context. Not all indicative content needs to be included in order to access the top mark band.		
		3–4 marks	Good understanding of why tungsten carbide would be a suitable material for a cutting tool. Response may refer to the physical or mechanical properties of tungsten carbide and its suitability for the cutting tool context.		
		1–2 marks	Basic understanding of why tungsten carbide is used for a centre lathe cutting tools.		
		0 marks	No response or nothing worthy of credit.		
		Indicative content			
		 The combination of tungsten and carbon produces a hard material which will allow the cutting tool to resist the wear associated with cutting a rotating material. Tungsten carbide can maintain a sharp tool edge for longer while producing a better-quality finish. Tungsten carbide is an extremely hard material so is suitable for use on a wide range of softer metals. Tungsten carbide has good corrosion resistance which enables it to be used with a range of lubricants and coolants. Tungsten carbide can be formed by sintering into an appropriate shape for the cutting tool tip. The porous nature of sintered product can assist cutting when using a lubricant. Tungsten carbide is dimensionally stable at high temperatures associated with friction involved with cutting and shaping materials. 			
		This list is	s not exhaustive. Accept any other valid responses.		

Qu	Part	Marking Guidance			АО
22		Outline ho their produ	6 marks	AO4 1b	
		Marks	Description		
		5–6 marks	The response shows a detailed understanding of how and why social media would be used by a company to market their product. The response may refer to the area of marketing, the interaction with the consumer and the beneficial impact on the company.		
		3–4 marks	The response demonstrates some understanding of how and why social media would be used by a company to market their product and some awareness of the methods used or the benefits to the company.		
		1–2 marks	The response offers a basic understanding of how social media would be used by a company to market their product.		
		0 marks	No response or nothing worthy of credit.		
		 Indicative content Social media can allow a company a worldwide platform on which to market their product. This in turn can lead to increased sales, exports and the appointment of regional or national distributors. Social media is more cost effective than the traditional costs associated with advertising or distribution of marketing material. Costs are passed on to the consumer through internet subscription or data plans. Advertising campaigns can be pushed out daily due to the digital nature of the advert and the relative ease in which a graphical communication can be produced. Potential customers can be alerted to a brand via linking techniques such as 'hashtags' providing the company with increased coverage and associating them with similar companies. User reviews or recommendations can be instantly shared online through ancillary platforms such as 'Trustpilot'. This allows a company to share 'real life' consumer reviews, user videos and endorsements of their product. Companies could use product placements in online videos or have their product endorsed by social media influencers, popular channels or celebrity accounts. Companies can use data from 'cookies' to target individual marketing campaigns based on location or historically browsing patterns. 			
		This list is	s not exhaustive. Accept any other valid responses.		