



**Surname** \_\_\_\_\_

**Other Names** \_\_\_\_\_

**Centre Number** \_\_\_\_\_

**Candidate Number** \_\_\_\_\_

**Candidate Signature** \_\_\_\_\_

**I declare this is my own work.**

**GCSE**

**CHEMISTRY**

**H**

**Higher Tier Paper 2**

**8462/2H**

**Time allowed: 1 hour 45 minutes**

**At the top of the page, write your surname and other names, your centre number, your candidate number and add your signature.**

**[Turn over]**



**For this paper you must have:**

- **a ruler**
- **a scientific calculator**
- **the periodic table (enclosed).**

## **INSTRUCTIONS**

- **Use black ink or black ball-point pen.**
- **Pencil should only be used for drawing.**
- **Answer ALL questions in the spaces provided. Do not write on blank pages.**
- **If you need extra space for your answer(s), use the lined pages at the end of this book. Write the question number against your answer(s).**
- **Do all rough work in this book. Cross through any work you do not want to be marked.**
- **In all calculations, show clearly how you work out your answer.**



## **INFORMATION**

- **The maximum mark for this paper is 100.**
- **The marks for questions are shown in brackets.**
- **You are expected to use a calculator where appropriate.**
- **You are reminded of the need for good English and clear presentation in your answers.**

**DO NOT TURN OVER UNTIL TOLD TO DO SO**



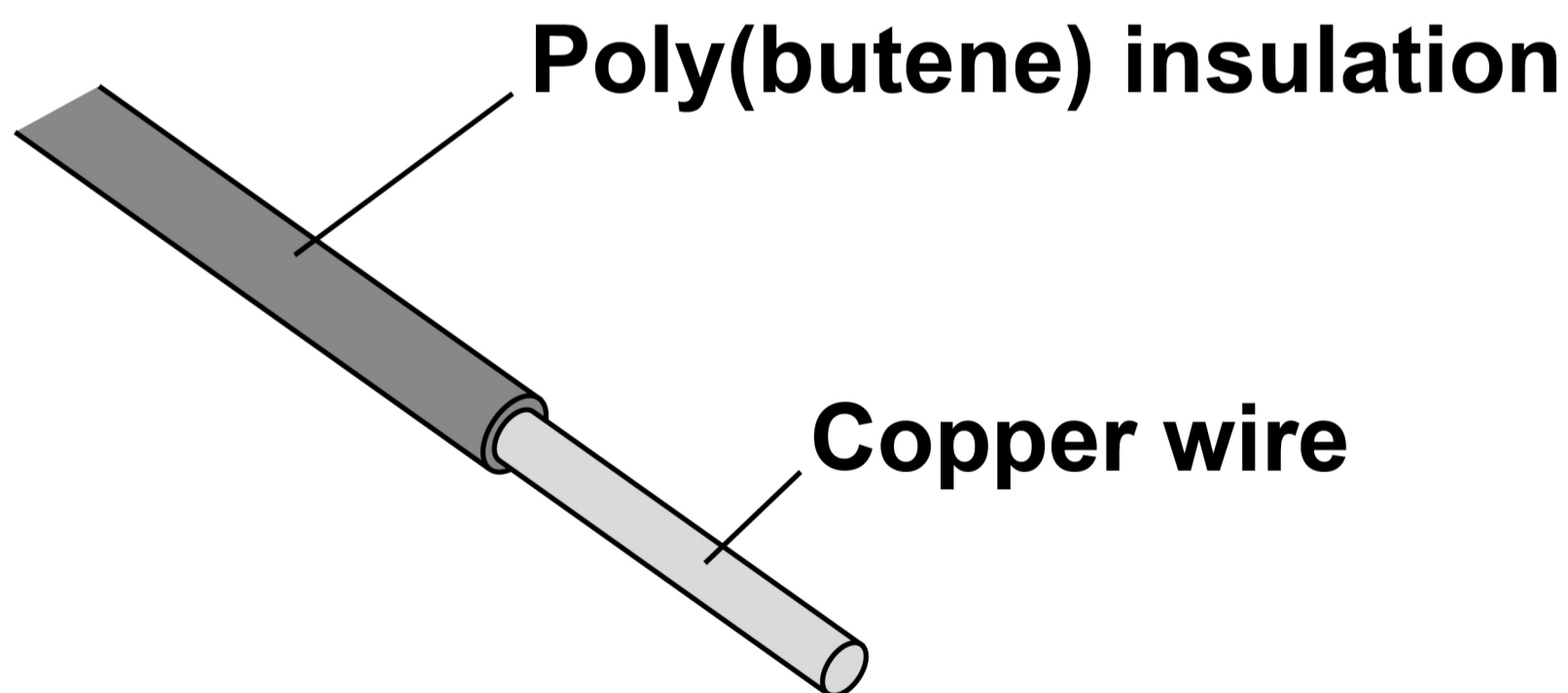
0	1
---	---

**This question is about copper wire and copper compounds.**

**Copper is used to make electrical wires.**

**FIGURE 1 shows how copper electrical wire is insulated using an additional polymer called poly(butene).**

**FIGURE 1**



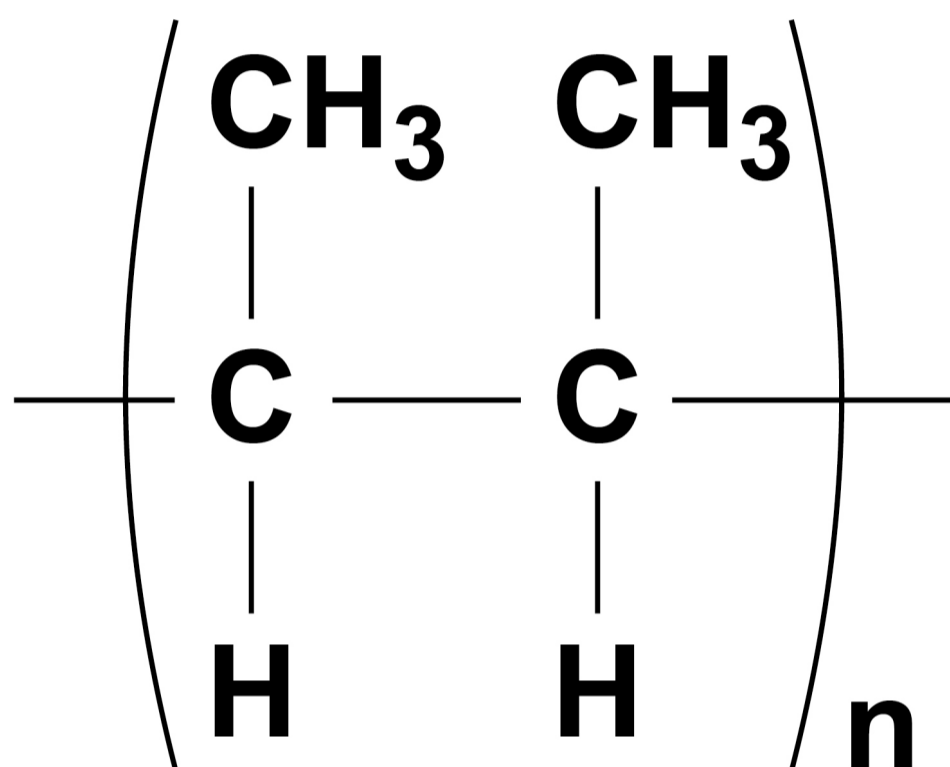
**BLANK PAGE**

**[Turn over]**



01.1

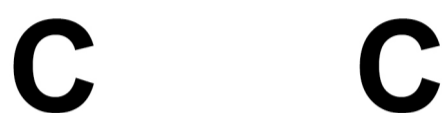
The addition polymer poly(butene) has the displayed structural formula:



Poly(butene) is produced from the monomer butene.

Complete FIGURE 2, on the opposite page, to show the displayed structural formula of butene. [2 marks]



**FIGURE 2**

**[Turn over]**



**Copper can be obtained by recycling scrap copper wire.**

**0 1 . 2**

**Suggest why poly(butene) insulation must be removed from scrap copper wire before the copper is recycled. [1 mark]**

---

---

---

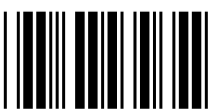
**0 1 . 3**

**Describe how scrap copper wire can be recycled to make new copper water pipes. [2 marks]**

---

---

---





---

---

---

**0 1 . 4**

**Suggest TWO reasons why recycling scrap copper is more sustainable than extracting copper from copper ores.**

**[2 marks]**

**1** \_\_\_\_\_

---

---

**2** \_\_\_\_\_

---

---

**[Turn over]**



**Copper sulfate is a compound of copper.**

**Copper sulfate solution contains copper(II) ions and sulfate ions.**

**0 1 . 5**

**A solution can be added to copper sulfate solution to show the presence of copper(II) ions.**

**Name the solution added.**

**Give the result of the test. [2 marks]**

**Name of solution added \_\_\_\_\_**

\_\_\_\_\_

\_\_\_\_\_

**Result \_\_\_\_\_**

\_\_\_\_\_

\_\_\_\_\_



0 1 . 6

**Describe ONE test to show the presence of sulfate ions in copper sulfate solution.**

**Give the result of the test. [2 marks]**

**Test** \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**Result** \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**[Turn over]**

11



0	2
---	---

**A student investigated the change in mass when hydrated cobalt chloride was heated.**

**The word equation for the reaction is:**

**hydrated cobalt chloride  $\rightleftharpoons$   
anhydrous cobalt chloride + water**



**This is the method used.**

- 1. Add 2.0 g of hydrated cobalt chloride to an empty test tube.**
- 2. Measure the mass of the test tube and contents.**
- 3. Heat the test tube and contents gently for 30 seconds.**
- 4. Allow the test tube and contents to cool.**
- 5. Measure the mass of the test tube and contents.**
- 6. Repeat steps 3 to 5 until the mass of the test tube and contents does not change.**

**[Turn over]**



**TABLE 1 shows the results.**

**TABLE 1**

<b>Total heating time in seconds</b>	<b>Mass of test tube and contents in grams</b>
<b>0</b>	<b>26.5</b>
<b>30</b>	<b>26.2</b>
<b>60</b>	<b>25.9</b>
<b>90</b>	<b>25.6</b>
<b>120</b>	<b>25.6</b>



0 2 . 1

**Determine the mass of the empty test tube. [1 mark]**

---

---

---

**Mass of empty test tube = \_\_\_\_\_ g**

0 2 . 2

**Explain why the mass of the test tube and contents decreased. [2 marks]**

---

---

---

---

---

---

---



**[Turn over]**

**0 2 . 3**

**Suggest why the test tube and contents were heated until the mass did not change. [1 mark]**

---

---

---

**Energy is taken in from the surroundings when hydrated cobalt chloride is heated.**

**0 2 . 4**

**When 238 g of hydrated cobalt chloride is heated until the mass does not change, 88.1 kJ of energy is taken in.**

**The student heated 2.00 g of hydrated cobalt chloride until the mass did not change.**





**Calculate the energy taken in during this reaction.**

**Give your answer to 3 significant figures.  
[3 marks]**

---

---

---

---

---

---

---

---

---

---

**Energy taken in (3 significant figures) =**  
**\_\_\_\_\_ kJ**

**[Turn over]**



0	2	.	5
---	---	---	---

**What type of reaction takes place when hydrated cobalt chloride is heated?**

**[1 mark]**

---

---

---

8



0	3
---	---

**This question is about life cycle assessments (LCAs).**

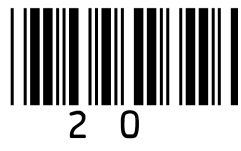
0	3	.	1
---	---	---	---

**Milk bottles can be made from glass or from a polymer.**

**TABLE 2, on pages 20 and 21, shows information about milk bottles of equal volume.**

**[Turn over]**





**TABLE 2**

	<b>GLASS</b>	<b>POLYMER</b>
<b>Raw materials</b>	<b>Limestone Sand Sodium carbonate</b>	<b>Crude oil</b>
<b>Energy needed to process raw materials in kilojoules</b>	<b>6750</b>	<b>1710</b>



	<b>GLASS</b>	<b>POLYMER</b>
<b>Energy needed to manufacture bottle in kilojoules</b>	<b>750</b>	<b>90</b>
<b>Mass of bottle in grams</b>	<b>200</b>	<b>20</b>
<b>Mean number of times used during lifetime of bottle</b>	<b>25</b>	<b>1</b>
<b>One disposal method at end of useful life</b>	<b>Recycled to make different glass products</b>	<b>Recycled to make different polymer products</b>

**[Turn over]**

**BLANK PAGE**





**Evaluate the use of glass for milk bottles compared with the use of a polymer for milk bottles.**

**Use features of life cycle assessments (LCAs) in your answer.**

**Use TABLE 2, on pages 20 and 21. [6 marks]**

---

---

---

---

---

---

---

**23**

**[Turn over]**

Vertical lines for writing.





**[Turn over]**



**03.2**

**Milk is also sold in cardboard cartons.**

**A carton is made using 40 cm<sup>3</sup> of cardboard.**

**The density of the cardboard is 0.40 g/cm<sup>3</sup>.**

**Calculate the mass of the carton, on the opposite page.**

**Use the equation:**

$$\text{density} = \frac{\text{mass}}{\text{volume}}$$

**[3 marks]**



---

---

---

---

---

---

---

**Mass =** \_\_\_\_\_ **g**

**[Turn over]**

9



**BLANK PAGE**



**04**

**This question is about the fractions obtained from crude oil.**

**04.1**

**Crude oil is separated into fractions by fractional distillation.**

**The fractions obtained from crude oil include:**

- **lubricating oil**
- **naphtha**
- **petroleum gases.**

**TABLE 3, on page 30, shows the boiling point range of these fractions.**

**[Turn over]**



TABLE 3

<b>Fraction</b>	<b>Boiling point range in °C</b>
<b>Lubricating oil</b>	<b>300–350</b>
<b>Naphtha</b>	<b>90–200</b>
<b>Petroleum gases</b>	<b>&lt; 25</b>

**Explain how these fractions are obtained from crude oil by fractional distillation.  
[4 marks]**

---

---

---

---

---

---

---

---

---

---



---

---

---

---

---

---

---

---

---

---

**[Turn over]**



**04.2**

**Fractions from crude oil can be processed to produce feedstock for the petrochemical industry.**

**Which TWO are useful materials produced from this feedstock?  
[2 marks]**

**Tick (✓) TWO boxes.**

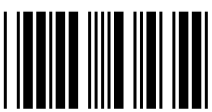
**Alloys**

**Ceramics**

**Detergents**

**Fertilisers**

**Solvents**





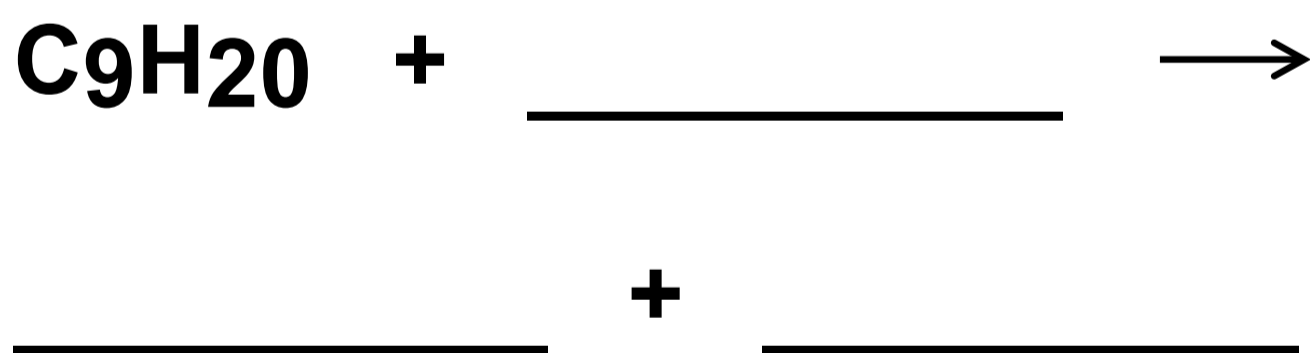
Another fraction obtained from crude oil is petrol.

0 4 . 3

Petrol contains a hydrocarbon with the formula  $C_9H_{20}$

Complete the equation for the complete combustion of  $C_9H_{20}$

You should balance the equation.  
[2 marks]



[Turn over]



**04.4**

**Petrol obtained from crude oil contains sulfur impurities.**

**Explain why sulfur impurities are removed before petrol is burned in car engines. [2 marks]**

---

---

---

---

---

---

---

---

**04.5**

**TABLE 4, on the opposite page, shows information about two more fractions obtained from crude oil.**



**TABLE 4**

<b>Fraction</b>	<b>Range of number of carbon atoms in each molecule</b>
<b>Kerosene</b>	<b>11–15</b>
<b>Heavy fuel oil</b>	<b>20–40</b>

**A student predicted that heavy fuel oil is more viscous than kerosene.**

**The student's prediction was correct.**

**Justify the student's prediction.  
[2 marks]**

---

---

---

---

---

---

---

---

---

---



**[Turn over]**

The heavy fuel oil fraction can be processed to produce smaller hydrocarbon molecules.

0 4 . 6

Name the process which produces smaller hydrocarbon molecules from heavy fuel oil.

Give the conditions used in this process.  
[3 marks]

Name of process \_\_\_\_\_

Conditions \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**04.7**

**Hydrocarbon molecules containing seven and eight carbon atoms can be produced when heavy fuel oil is processed.**

**Which pair of hydrocarbon molecules would BOTH turn bromine water colourless? [1 mark]**

**Tick (✓) ONE box.**

**$C_7H_{14}$  and  $C_8H_{16}$**

**$C_7H_{14}$  and  $C_8H_{18}$**

**$C_7H_{16}$  and  $C_8H_{16}$**

**$C_7H_{16}$  and  $C_8H_{18}$**

**[Turn over]**



05

**This question is about water.**

05.1

**Sewage is waste water.**

**Sewage contains organic matter.**

**Describe how sewage is treated to remove organic matter. [4 marks]**

---

---

---

---

---

---

---

---

---

---

---

---

---

---

---

---

---

**[Turn over]**





**Sea water and ground water are treated to make them potable.**

**TABLE 5, on page 42, shows information about the composition and treatment of sea water and of ground water.**





**BLANK PAGE**

**[Turn over]**



**TABLE 5**

	<b>SEA WATER</b>	<b>GROUND WATER</b>
<b>Concentration of sodium ions and chloride ions before PROCESS 1</b>	<b>Na<sup>+</sup> : 0.5 mol/dm<sup>3</sup> Cl<sup>-</sup> : 0.5 mol/dm<sup>3</sup></b>	<b>Na<sup>+</sup> : 0.001 mol/dm<sup>3</sup> Cl<sup>-</sup> : 0.001 mol/dm<sup>3</sup></b>
<b>PROCESS 1</b>	<b>Reverse osmosis</b>	<b>Filtration</b>
<b>Concentration of sodium ions and chloride ions after PROCESS 1</b>	<b>X</b>	<b>Na<sup>+</sup> : 0.001 mol/dm<sup>3</sup> Cl<sup>-</sup> : 0.001 mol/dm<sup>3</sup></b>
<b>PROCESS 2</b>	<b>Add ozone</b>	<b>Expose to ultraviolet light</b>



05.2

Sea water is desalinated during PROCESS 1.

Which pair of concentrations could represent X in TABLE 5, on the opposite page? [1 mark]

Tick (✓) ONE box.

Na<sup>+</sup> : 0.003 mol/dm<sup>3</sup>

Cl<sup>-</sup> : 0.003 mol/dm<sup>3</sup>

Na<sup>+</sup> : 0.003 mol/dm<sup>3</sup>

Cl<sup>-</sup> : 0.5 mol/dm<sup>3</sup>

Na<sup>+</sup> : 0.5 mol/dm<sup>3</sup>

Cl<sup>-</sup> : 0.003 mol/dm<sup>3</sup>

Na<sup>+</sup> : 0.5 mol/dm<sup>3</sup>

Cl<sup>-</sup> : 0.5 mol/dm<sup>3</sup>

[Turn over]



# REPEAT OF TABLE 5

	SEA WATER	GROUND WATER
Concentration of sodium ions and chloride ions before PROCESS 1	Na <sup>+</sup> : 0.5 mol/dm <sup>3</sup> Cl <sup>-</sup> : 0.5 mol/dm <sup>3</sup>	Na <sup>+</sup> : 0.001 mol/dm <sup>3</sup> Cl <sup>-</sup> : 0.001 mol/dm <sup>3</sup>
PROCESS 1	Reverse osmosis	Filtration
Concentration of sodium ions and chloride ions after PROCESS 1	X	Na <sup>+</sup> : 0.001 mol/dm <sup>3</sup> Cl <sup>-</sup> : 0.001 mol/dm <sup>3</sup>
PROCESS 2	Add ozone	Expose to ultraviolet light



0 5 . 3

**Explain why the concentrations of sodium ions and of chloride ions in the ground water in TABLE 5, on the opposite page, are unchanged by PROCESS 1. [2 marks]**

---

---

---

---

---

---

---

**[Turn over]**



0 5 . 4

**Explain why the ground water in TABLE 5, on page 44, requires PROCESS 2 before the water is safe to drink. [2 marks]**

---

---

---

---

---

---

---



0 5 . 5

**After treatment the ground water in TABLE 5, on page 44, is sold by a company as pure water.**

**The ground water in TABLE 5 is not chemically pure because the water contains sodium ions and chloride ions.**

**47**

**Suggest what the company means by 'pure'. [1 mark]**

---

---

---

**[Turn over]**

0 5 . 6

**Chlorine is also used to treat some ground water.**

**Describe the test for chlorine gas.**

**Give the result of the test. [2 marks]**

**Test** \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**Result** \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

12





0	6
---	---

**This question is about the chemistry of the Earth's atmosphere.**

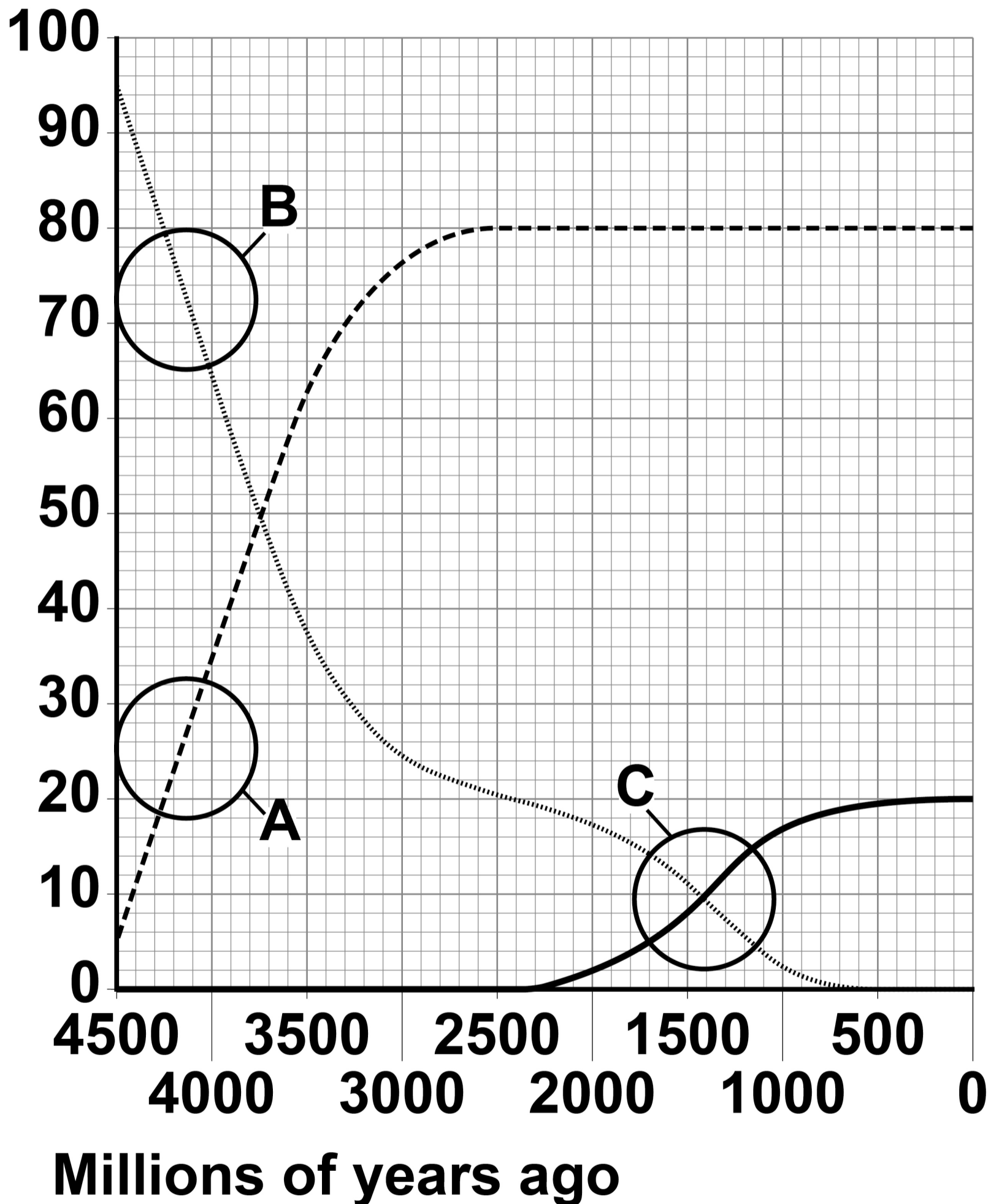
**FIGURE 3, on page 50, shows how the percentages of gases in the Earth's atmosphere may have changed since the atmosphere was formed.**

**[Turn over]**



### FIGURE 3

Percentage (%) of gas in  
the Earth's atmosphere



06.1

**Explain the change in the percentage of gas in the region labelled A on FIGURE 3.  
[2 marks]**

---

---

---

---

---

---

---

**[Turn over]**

**06.2**

**Explain the change in the percentage of gas in the region labelled B on FIGURE 3, on page 50. [2 marks]**

---

---

---

---

---

---

---

---

**06.3**

**Compare the changes in the percentages of gases in the region labelled C on FIGURE 3. [2 marks]**

---

---

---

---



---

---

---

**0 6 . 4**

**What process caused the changes in the percentages of gases in the region labelled C on FIGURE 3? [1 mark]**

---

---

---

**[Turn over]**

**0 6 . 5**

**Natural gas is a fossil fuel.**

**Describe how deposits of natural gas were formed. [3 marks]**

---

---

---

---

---

---

---

---

---

---

---

**10**



**BLANK PAGE**

**[Turn over]**



0	7
---	---

**Ammonia is produced in the Haber process.**

**The raw materials for the Haber process are nitrogen and hydrogen.**

**The equation for the reaction is:**



0	7	.	1
---	---	---	---

**Give the sources of the nitrogen and of the hydrogen used in the Haber process.**

**[2 marks]**

**Nitrogen** \_\_\_\_\_

**Hydrogen** \_\_\_\_\_





**07.2**

**How does the equation for the reaction show that the atom economy of the forward reaction is 100%? [1 mark]**

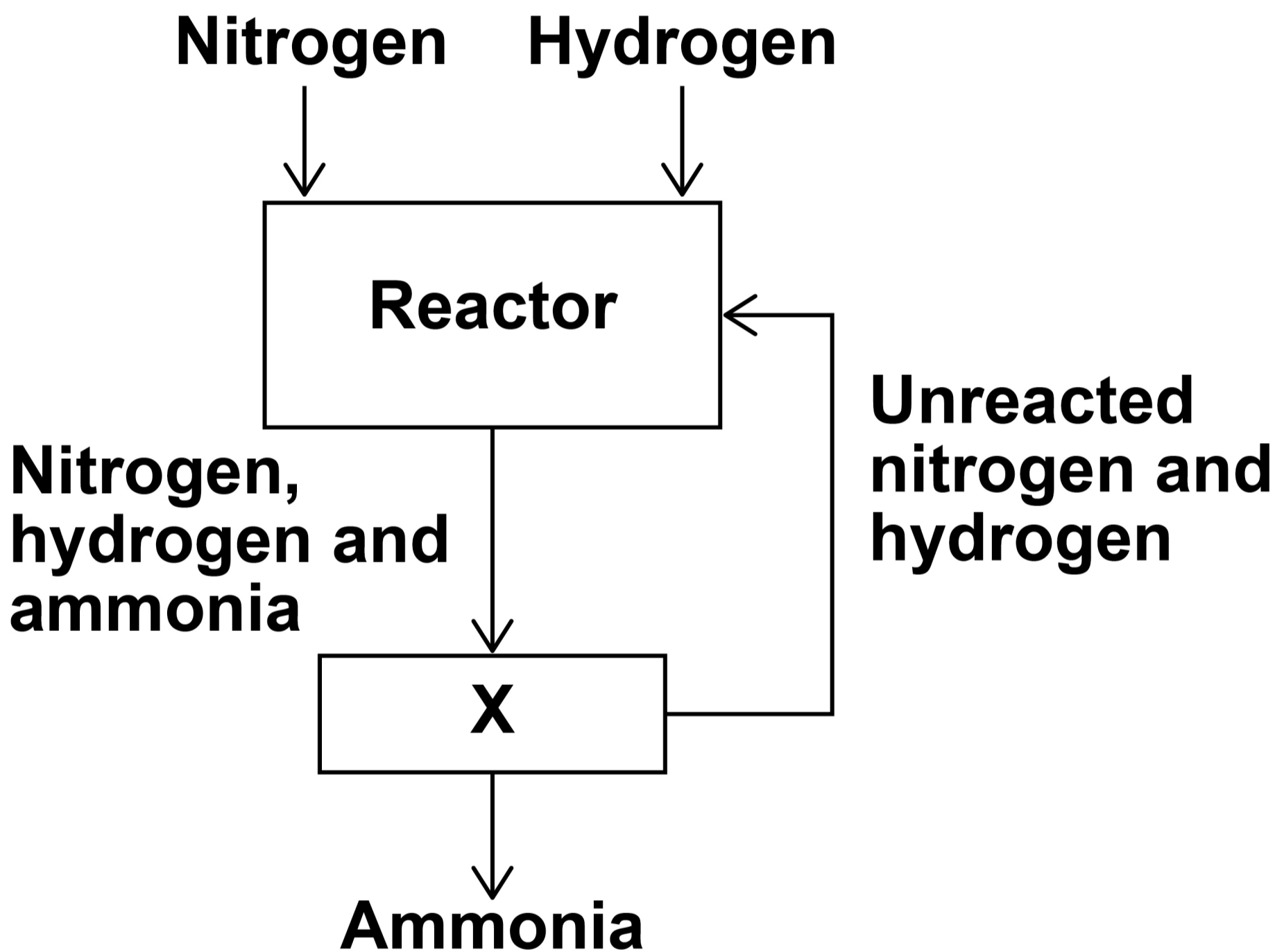
---

---

---

**[Turn over]**



**07.3****FIGURE 4 represents the Haber process.****FIGURE 4**

**Explain how the ammonia produced is separated from the unreacted nitrogen and hydrogen in X. [2 marks]**

---

---

---

---

---

---

---

---

**[Turn over]**

The Haber process uses a temperature of 450 °C and a pressure of 200 atmospheres.

TABLE 6 shows the percentage yield of ammonia produced at 450 °C using different pressures.

**TABLE 6**

<b>Pressure in atmospheres</b>	<b>Percentage (%) yield of ammonia</b>
<b>60</b>	<b>9</b>
<b>120</b>	<b>18</b>
<b>180</b>	<b>25</b>
<b>240</b>	<b>31</b>
<b>300</b>	<b>36</b>
<b>360</b>	<b>40</b>
<b>420</b>	<b>43</b>



**07.4**

**Complete FIGURE 5, on page 63.**

**The first two points have been plotted.**

**You should:**

- **use a suitable scale for the *x*-axis**
- **plot the remaining data from TABLE 6**
- **draw a line of best fit.**

**[4 marks]**

**[Turn over]**

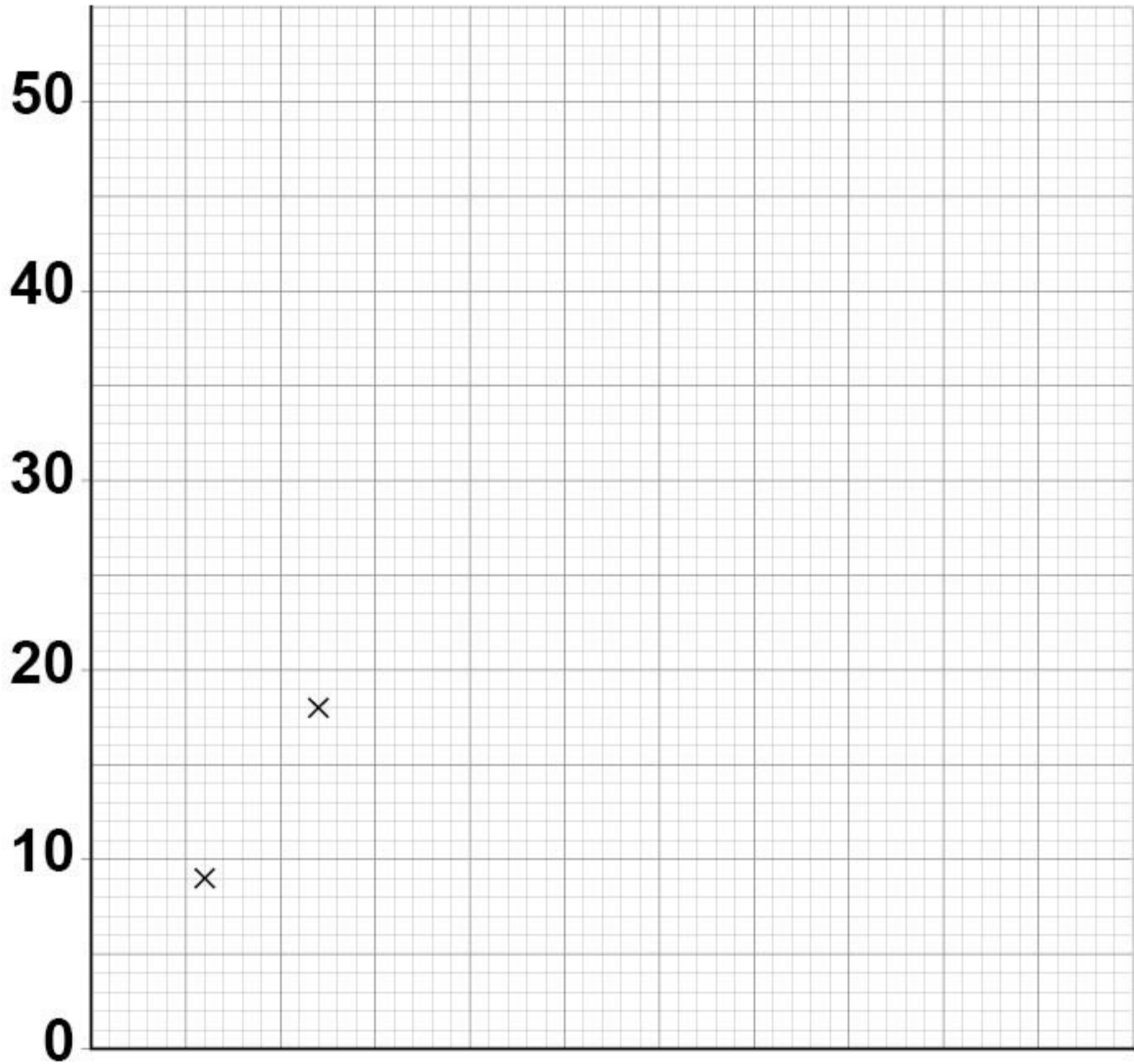


**BLANK PAGE**



**FIGURE 5**

**Percentage (%)  
yield of ammonia**



**Pressure in atmospheres**

**[Turn over]**



**BLANK PAGE**





0	7	.	5
---	---	---	---

**Determine the percentage yield of ammonia at 450 °C and 500 atmospheres.**

**Show your working on FIGURE 5, on page 63. [2 marks]**

**Percentage yield = \_\_\_\_\_ %**

**[Turn over]**



**07.6**

**The equation for the production of ammonia in the Haber process is:**



**The forward reaction is exothermic.**

**The conditions used are:**

- **a temperature of 450 °C**
- **a pressure of 200 atmospheres**
- **the presence of an iron catalyst.**

**Explain why these conditions are chosen for economical production of ammonia in the Haber process.**

**You should include references to the rate of reaction and the position of equilibrium. [6 marks]**





---

---

---

---

---

---

---

---

---

---

---

<b>17</b>



**BLANK PAGE**

**[Turn over]**

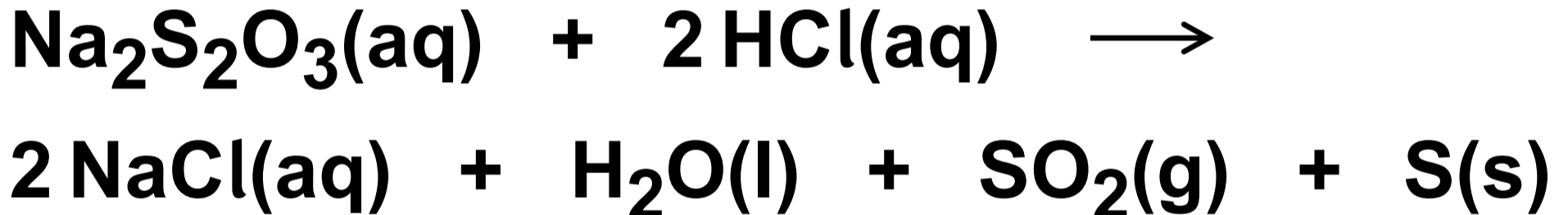


0	8
---	---

**This question is about the reaction between sodium thiosulfate solution and hydrochloric acid.**

**When hydrochloric acid is added to sodium thiosulfate solution, the mixture gradually becomes cloudy.**

**The equation for the reaction is:**



0	8	.	1
---	---	---	---

**Sulfur is produced in the reaction.**

**Why does the mixture become cloudy?  
[1 mark]**

---

---

---

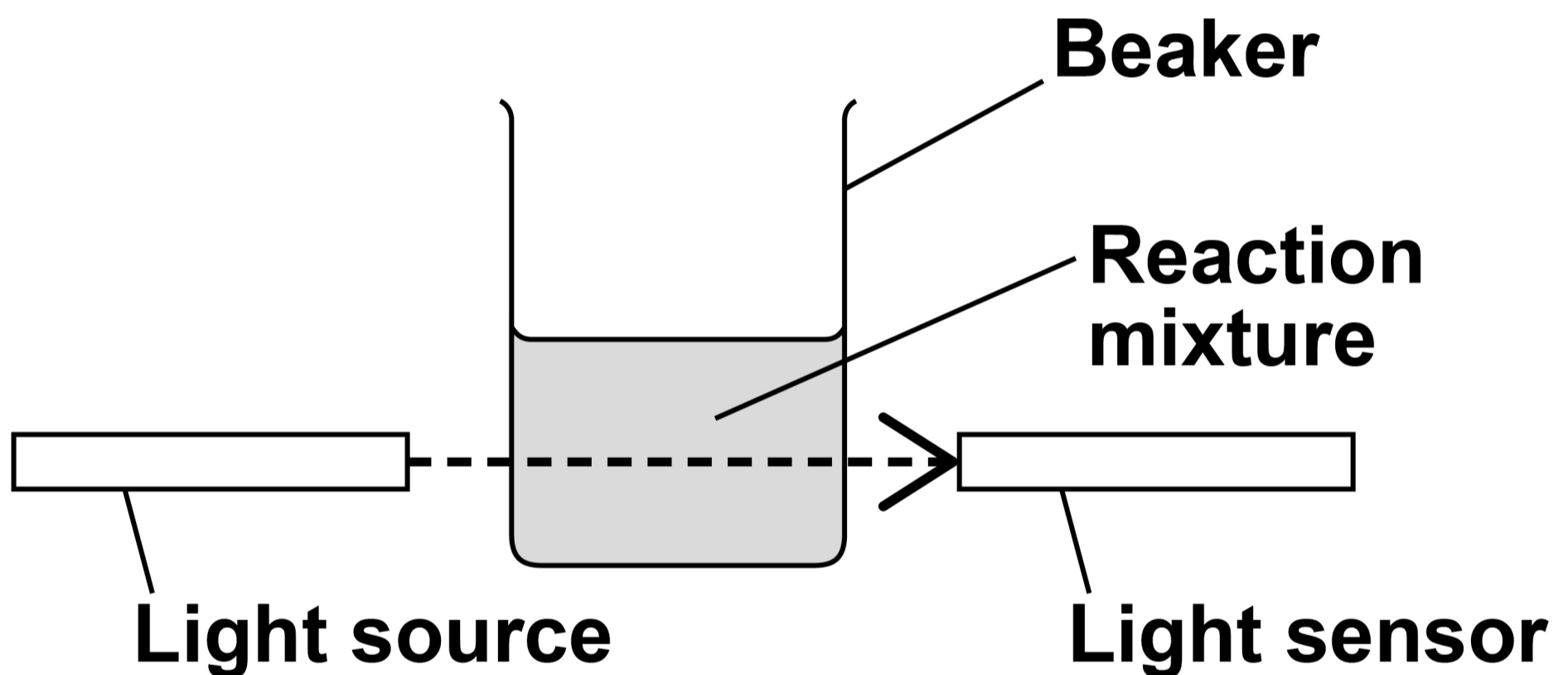
**[Turn over]**



A student investigated the effect of changing the concentration of sodium thiosulfate solution on the rate of the reaction.

FIGURE 6 shows the apparatus used.

FIGURE 6



A smaller percentage of light from the light source reaches the light sensor as the mixture becomes more cloudy.





**This is the method used.**

- 1. Measure 50 cm<sup>3</sup> of 0.10 mol/dm<sup>3</sup> sodium thiosulfate solution into the beaker.**
- 2. Add 10 cm<sup>3</sup> of hydrochloric acid to the sodium thiosulfate solution.**
- 3. Immediately start a timer.**
- 4. Record the percentage of light from the light source that reaches the light sensor every 20 seconds for 120 seconds.**
- 5. Repeat steps 1 to 4 using 0.20 mol/dm<sup>3</sup> sodium thiosulfate solution.**

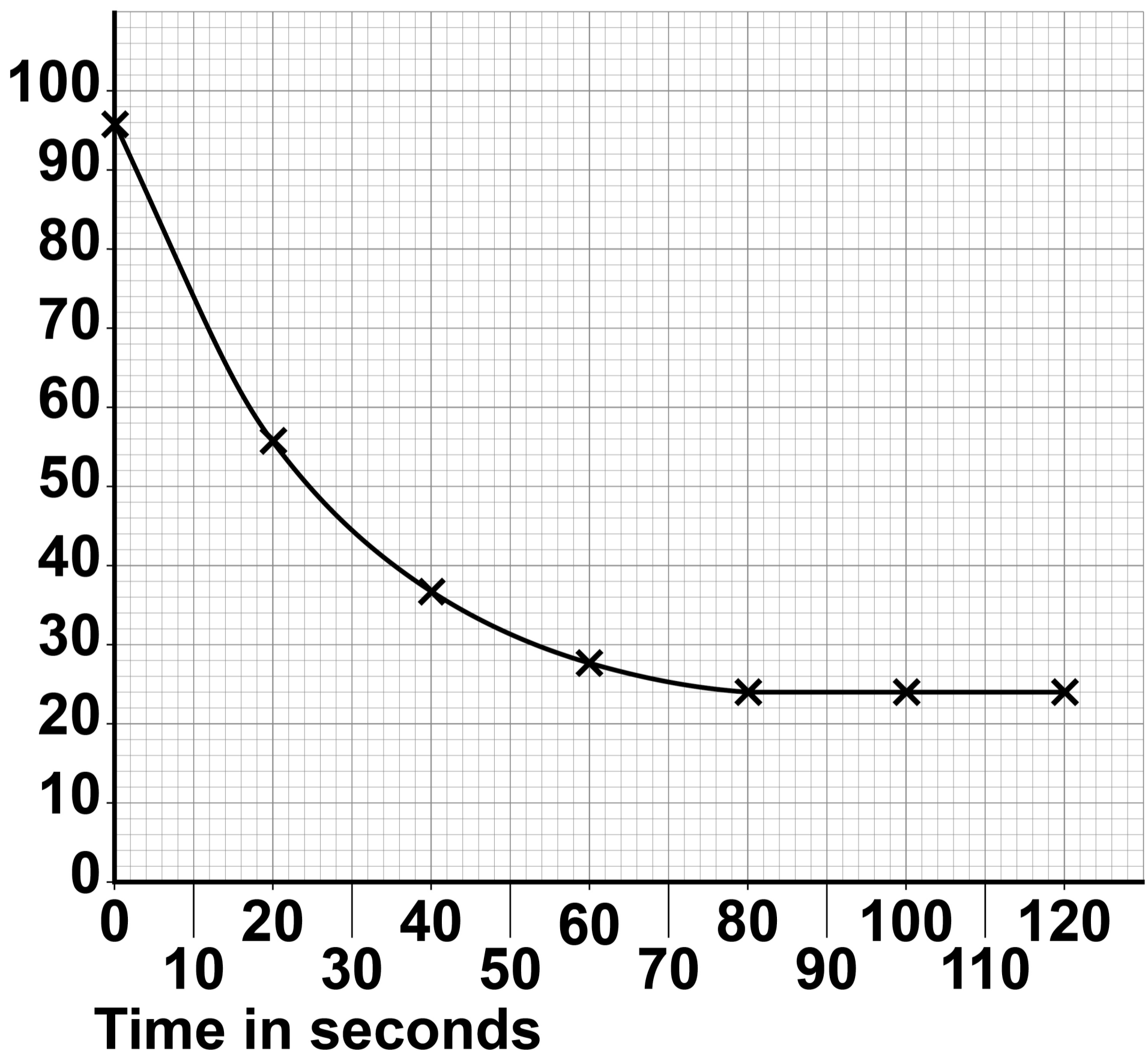
**[Turn over]**



**FIGURE 7** shows the results for  $0.10 \text{ mol/dm}^3$  sodium thiosulfate solution.

## **FIGURE 7**

**Percentage (%) of light from light source reaching light sensor**



**08.2**

**The percentage of light reaching the light sensor decreases by 1% when  $7.1 \times 10^{-5}$  moles of sulfur is produced.**

**Determine the rate of reaction in mol/s for the production of sulfur at 30 seconds.**

**You should draw a tangent on FIGURE 7.  
[5 marks]**

---

---

---

---

---

---

---

---

---

---

**[Turn over]**



---

---

---

---

---

---

---

---

---

---

**Rate =** \_\_\_\_\_ **mol/s**



0	8	.	3
---	---	---	---

**Explain why the rate of reaction changes between 0 and 60 seconds.**

**Answer in terms of concentration.**

**Use FIGURE 7, on page 74. [2 marks]**

---

---

---

---

---

---

---

---

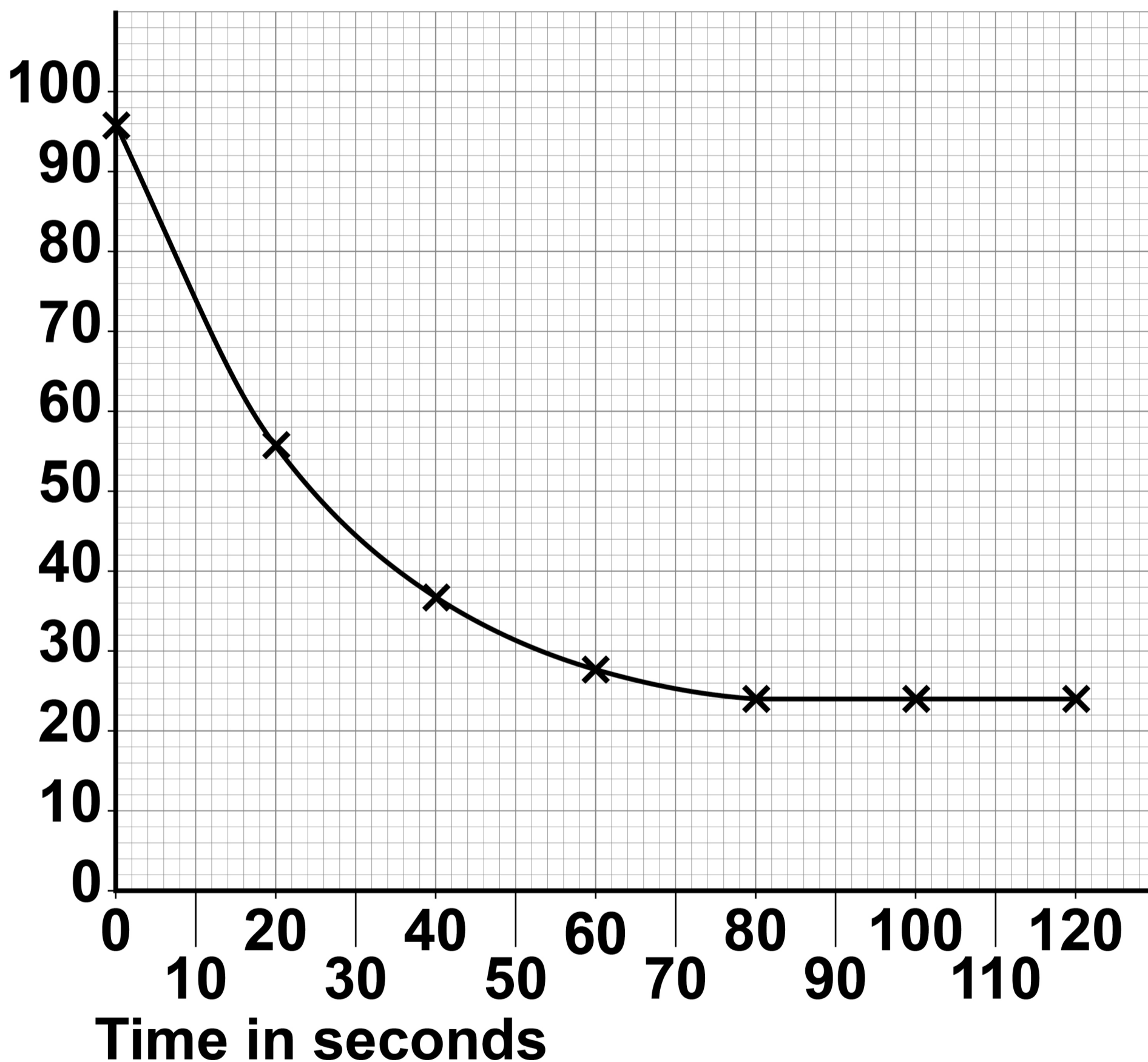
**[Turn over]**



**FIGURE 8 is a repeat of FIGURE 7.**

## **FIGURE 8**

**Percentage (%) of light from light source reaching light sensor**



**FIGURE 8 shows the results for 0.10 mol/dm<sup>3</sup> sodium thiosulfate solution.**

**Sodium thiosulfate solution was in excess in the investigation.**

**0 8 . 4**

**The line of best fit on FIGURE 8 is horizontal between 80 and 120 seconds because the reaction stopped.**

**Why did the reaction stop? [1 mark]**

---

---

---

**[Turn over]**



**08.5**

**Sketch a line on FIGURE 8, on page 78, to show the results you would predict for 0.20 mol/dm<sup>3</sup> sodium thiosulfate solution. [2 marks]**

**The same student did the investigation again the next day.**

**The student found that the same method produced different results for the percentage of light reaching the light sensor.**

**08.6**

**How could the student improve the method so that the same percentages of light reached the light sensor? [1 mark]**





**Tick (✓) ONE box.**

**Record the percentage of light every 10 seconds.**

**Stop light from other sources reaching the light sensor.**

**Use a larger volume of sodium thiosulfate solution.**

**Use a more sensitive light sensor.**

**[Turn over]**



0	8	.	7
---	---	---	---

**The student improved the method so that similar results were obtained on different days.**

**What name is given to similar results obtained on different days under the same conditions by the same student?  
[1 mark]**

**Tick (✓) ONE box.**

**Anomalous**

**Precise**

**Repeatable**

**Reproducible**



**FIGURE 9, on page 84, shows the volumes of:**

- **sodium thiosulfate solution of concentration  $0.10 \text{ mol/dm}^3$**
- **hydrochloric acid of concentration  $0.05 \text{ mol/dm}^3$**

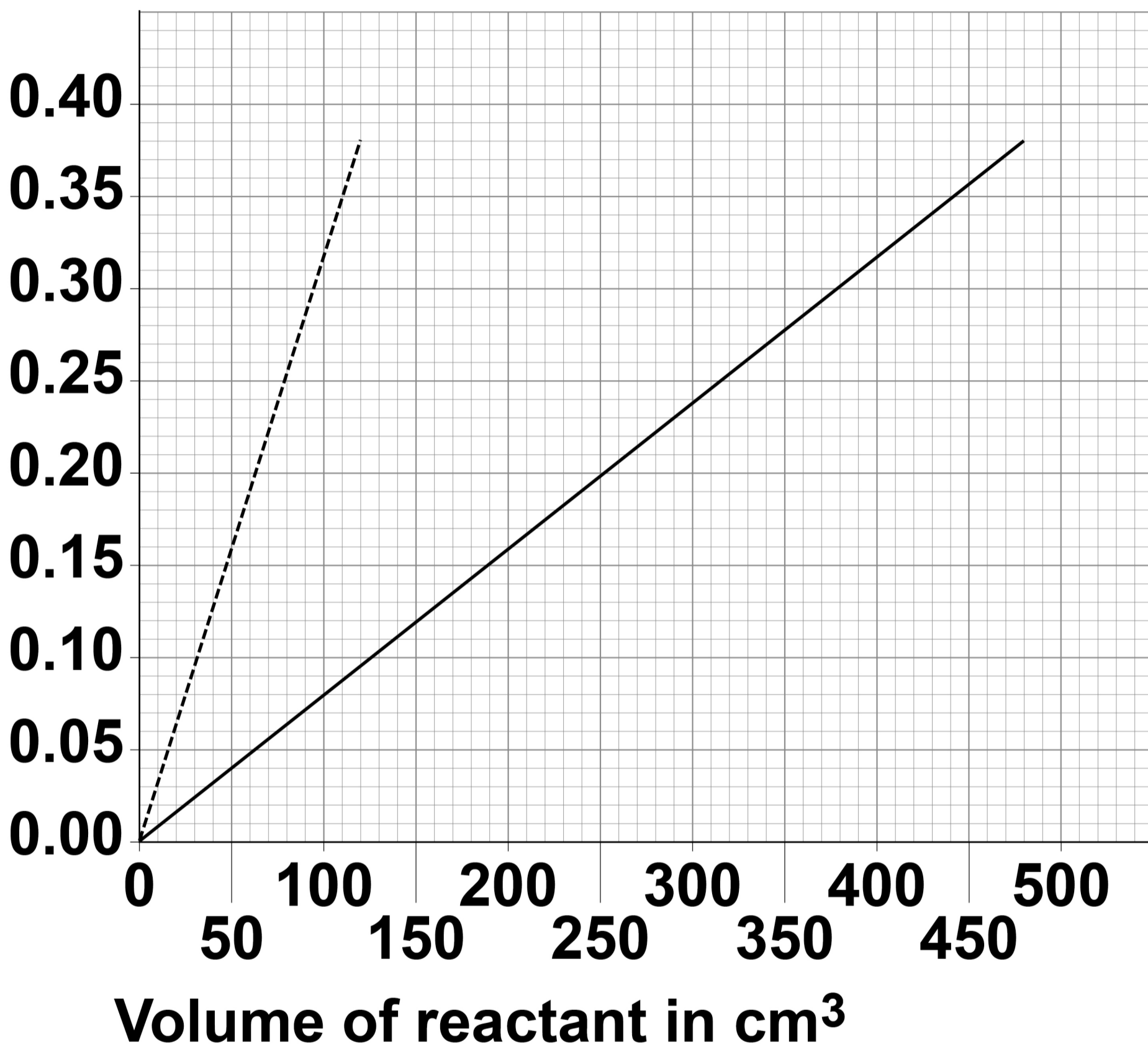
**which completely react to produce different masses of sulfur.**

**[Turn over]**



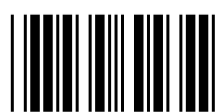
**FIGURE 9**

**Mass of sulfur  
produced in grams**

**KEY**

----- **0.10 mol/dm<sup>3</sup> sodium thiosulfate  
solution**

— **0.05 mol/dm<sup>3</sup> hydrochloric acid**



0	8	.	8
---	---	---	---

**Which expression represents the relationship between the volume (V) of sodium thiosulfate solution used and the mass (m) of sulfur produced?**

**Use FIGURE 9. [1 mark]**

**Tick (✓) ONE box.**

$V \propto m$

$V \sim m$

$V \ll m$

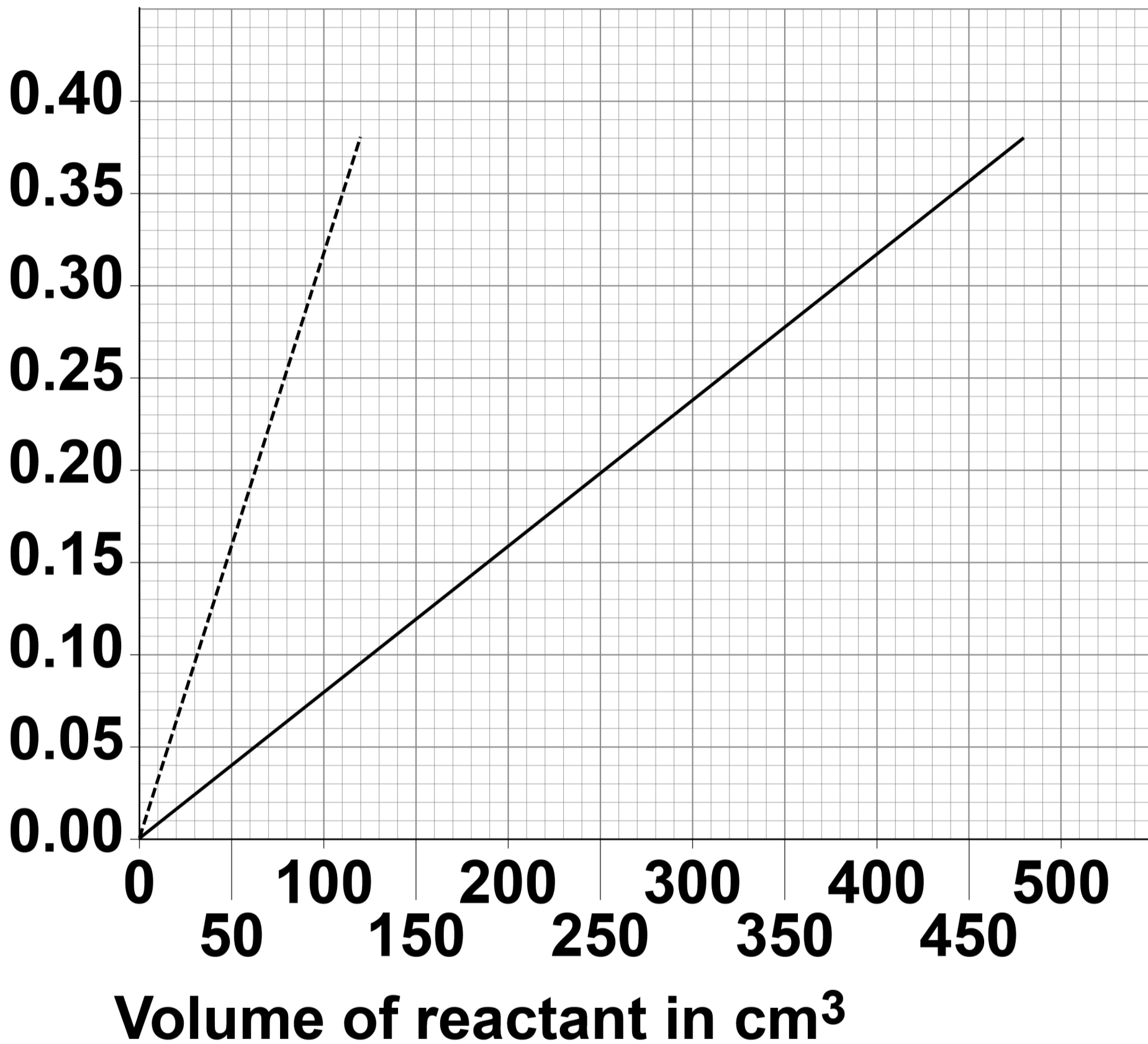
$V = m$

**[Turn over]**



## REPEAT OF FIGURE 9

Mass of sulfur  
produced in grams



## KEY

- 0.10 mol/dm<sup>3</sup> sodium thiosulfate solution
- 0.05 mol/dm<sup>3</sup> hydrochloric acid



0	8	.	9
---	---	---	---

**Determine the simplest whole number ratio of the volumes of**

**sodium thiosulfate solution :**  
**hydrochloric acid**

**which completely react with each other.**

**Use FIGURE 9. [3 marks]**

---

---

---

---

---

---

---

---

---

---

**Simplest whole number ratio =**

**\_\_\_\_\_ :** \_\_\_\_\_

**END OF QUESTIONS**

17



**Additional page, if required.**  
**Write the question numbers in the  
left-hand margin.**






**BLANK PAGE**

For Examiner's Use	
Question	Mark
1	
2	
3	
4	
5	
6	
7	
8	
<b>TOTAL</b>	

**Copyright information**

For confidentiality purposes, all acknowledgements of third-party copyright material are published in a separate booklet. This booklet is published after each live examination series and is available for free download from [www.aqa.org.uk](http://www.aqa.org.uk).

Permission to reproduce all copyright material has been applied for. In some cases, efforts to contact copyright-holders may have been unsuccessful and AQA will be happy to rectify any omissions of acknowledgements. If you have any queries please contact the Copyright Team.

Copyright © 2022 AQA and its licensors. All rights reserved.

**IB/M/CH/Jun22/8462/2H/E2**

9 0



2 2 6 G 8 4 6 2 / 2 H