

GCSE DESIGN AND TECHNOLOGY 8552/W

Unit 1 Written Paper

Mark scheme

June 2022

Version: 1.0 Final



Mark schemes are prepared by the Lead Assessment Writer and considered, together with the relevant questions, by a panel of subject teachers. This mark scheme includes any amendments made at the standardisation events which all associates participate in and is the scheme which was used by them in this examination. The standardisation process ensures that the mark scheme covers the students' responses to questions and that every associate understands and applies it in the same correct way. As preparation for standardisation each associate analyses a number of students' scripts. Alternative answers not already covered by the mark scheme are discussed and legislated for. If, after the standardisation process, associates encounter unusual answers which have not been raised they are required to refer these to the Lead Examiner.

It must be stressed that a mark scheme is a working document, in many cases further developed and expanded on the basis of students' reactions to a particular paper. Assumptions about future mark schemes on the basis of one year's document should be avoided; whilst the guiding principles of assessment remain constant, details will change, depending on the content of a particular examination paper.

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Level of response marking instructions

Level of response mark schemes are broken down into levels, each of which has a descriptor. The descriptor for the level shows the average performance for the level. There are marks in each level.

Before you apply the mark scheme to a student's answer read through the answer and annotate it (as instructed) to show the qualities that are being looked for. You can then apply the mark scheme.

Step 1 Determine a level

Start at the lowest level of the mark scheme and use it as a ladder to see whether the answer meets the descriptor for that level. The descriptor for the level indicates the different qualities that might be seen in the student's answer for that level. If it meets the lowest level then go to the next one and decide if it meets this level, and so on, until you have a match between the level descriptor and the answer. With practice and familiarity you will find that for better answers you will be able to quickly skip through the lower levels of the mark scheme.

When assigning a level you should look at the overall quality of the answer and not look to pick holes in small and specific parts of the answer where the student has not performed quite as well as the rest. If the answer covers different aspects of different levels of the mark scheme you should use a best fit approach for defining the level and then use the variability of the response to help decide the mark within the level, ie if the response is predominantly level 3 with a small amount of level 4 material it would be placed in level 3 but be awarded a mark near the top of the level because of the level 4 content.

Step 2 Determine a mark

Once you have assigned a level you need to decide on the mark. The descriptors on how to allocate marks can help with this. The exemplar materials used during standardisation will help. There will be an answer in the standardising materials which will correspond with each level of the mark scheme. This answer will have been awarded a mark by the Lead Examiner. You can compare the student's answer with the example to determine if it is the same standard, better or worse than the example. You can then use this to allocate a mark for the answer based on the Lead Examiner's mark on the example.

You may well need to read back through the answer as you apply the mark scheme to clarify points and assure yourself that the level and the mark are appropriate.

Indicative content in the mark scheme is provided as a guide for examiners. It is not intended to be exhaustive and you must credit other valid points. Students do not have to cover all of the points mentioned in the Indicative content to reach the highest level of the mark scheme.

An answer which contains nothing of relevance to the question must be awarded no marks.

Glossary for maths

If a student uses a method which is not explicitly covered by the mark scheme the same principles of marking should be applied. Credit should be given to any valid methods. Examiners should seek advice from their senior examiner if in any doubt.

- [a, b] Accept values between a and b inclusive.
- **For** π Accept values in the range [3.14, 3.142]
- TheirAccept an answer from the candidate if it has been inaccurately calculated
but is subsequently used in a further stage of the question.

Questions which do not ask students to show working

As a general principle, a correct response is awarded full marks.

Qu	Part	Marking Guidance	Total marks	AO
01		C illuminate Light Emitting Diodes	1 mark	AO4 1a

Qu	Part	Marking Guidance		AO
02		A anti-bacterial	1 mark	AO4 1a

Qu	Part	Marking Guidance		AO
03		A can be pressed into a shape or form	1 mark	AO4 1a

Qu	Part	Marking Guidance		AO
04		A Bleed proof	1 mark	AO4 1b

Qu	Part	Marking Guidance	Total marks	AO
05		A Lamp	1 mark	AO4 1a

Qu	Part	Marking Guidance	Total marks	AO
06		C Iron	1 mark	AO4 1a

Qu	Part	Marking Guidance		AO
07		D Plywood	1 mark	AO4 1a

Qu	Part	Marking Guidance	Total marks	AO
08		D Water	1 mark	AO4 1a

Qu	Part	Marking Guidance		AO
09		D withstand impacts without breaking	1 mark	AO4 1b

Qu	Part	Marking Guidance	Total marks	AO
10		D Pollution is created by the burning of fossil fuels	1 mark	AO4 1b

Qu	Part	Marking	Guidance	Total marks	AO
11	1	One mark for a correct specific m	odern material.	1 mark	AO4 1a
		NB. We are accepting specific named smart materials as they are an accepted as a subset of modern materials. Indicative content			
		Accept	Don't accept		
		Carbon Fibre	Memory Foam (generic)		
		Corn starch Polymers	Nylon		
		D30	Plywood		
		Flexible MDF			
		Gore-Tex®			
		Graphene			
		Kevlar			
		Liquid Crystal displays (LCDs)			
		Metal Foams			
		Nano materials			
		Nitinoi/SMA			
		I hermochromic pigments			
		Photochromic pigments			
		Quantum Tunnelling Composite			
		Polymorph			
		Semi-precious clays			
		Accept specific all other valid resp	onses after WW2.		

Qu	Part		Marking Guidance		AO
11	2	2 marks	Two correct simple points of explanation or one point explained in detail possibly using a specific example of use.	2 marks	AO4 1b
		1 mark	One correct simple point of explanation.		
		0 marks	No response or nothing worthy of credit.		
		Indicative c	ontent		

		 Please do not accept unqualified generic answers such as strong, stronger, cheap, cheaper etc. For this question we are accepting reference to smart materials as some may have been interpreted as modern materials due to recent discovery. There is some overlap. The guidance provided is illustrative and not exhaustive. Credit any worthy points made in support of the band descriptors above. A range of materials specifically developed to meet specific product requirements, eg Pyrex® for heat resistance = 2 Improved materials with enhanced properties not available in traditional materials, eg wood, metal = 2 Improved durability of products in working conditions, eg heat, stress etc = 2 Longer lasting products = 1 Easy to work with = 0 Accept all other valid responses. 		
Qu	Part	Marking Guidance	Total marks	AO
12		 One mark for a simple reason, with a second mark available for a well explained/clarified reason. This can include correct examples. Indicative content Reasons making HDPE suitable for household bottles and containers are Moisture resistance – they do not dissolve in water, become soggy and leak. Chemical resistance – do not react with contents. Durability – can be dropped without breaking. Can be recycled – now widely recycled and used in different polymer products saving finite resources. Ability to recycle means less materials and energy are used in primary processing of raw materials. Can be self-coloured during manufacture – finish does not wear away as it is a full depth feature. Manufactured in one piece, eg injection moulding lid parts, blow moulding bottle body, so a fast process making it more commercially viable for mass production. Mould can incorporate integral ergonomic handles, eg milk containers, detergent bottles, using material for two purposes. One material used in construction so no need to separate different materials for recycling. 	2 x 2 marks	AO4 1c

Qu	Part	Marking Guidance	Total marks	AO
13	1	Correct answer:	1 mark	AO4 1c
		Oscillating		

Qu	Part		Marking Guidance		
13	2	2 marks	Detailed understanding of the function of the connecting linkage clearly linked to the motion of the wiper arms.	2 marks	AO4 1c
		1 mark	Simple understanding of the function of the connecting linkage, eg move the wipers.		
		0 marks	No response or nothing worthy of credit.		
	Indicative content				
		 To ensure b Make sure t Make sure t Ensure both the windscreet Stabilise/ state Only one med Accept all other 	ooth wiper arms move in parallel. he wiper arms move together in unison. he wiper arms do not clash or bang into each other. a wipers work at the same time to clear both sides of een. ability in the mechanism otor is needed er valid responses.		

Qu	Part		Marking Guidance	Total marks	AO
14		5 marks	Fully coherent response using detailed notes and/or sketches with clear understanding of how one chosen process is used correctly to cut to a tolerance.	5 marks	AO4 1b
		4 marks	Clear notes and/or sketches used to correctly explain one chosen process of removing material and a simple attempt to consider how a tolerance might be used during process.		
		3 marks	Notes and/or sketches used correctly to explain one chosen process of removing material with implied reference to use of a tolerance.		
		2 marks	Simple notes or sketches demonstrating a very basic understanding of any form of removing material from one of the given processes.		
		1 mark	Simple sketch or note related to any form of removing material from one of the given processes.		
		0 marks	No response or nothing worthy of credit.		
		The guidance worthy points	 e provided is illustrative and not exhaustive. Credit any s made in support of the band descriptors above. Responses may consider wood, metal or polymers on a centre lathe or wood lathe. Expect reference to jigs, and templates to cut a profile on a wood lathe. On a centre lathe use of compound slide and cross slide using incremental measurements on turning handles. Appropriate speed selection, feed rates (coolant with metals) to ensure acceptable tolerance in finish is correct. Use of papers and cardboards to produce 'nets' or 		
		cutting	 developments suitable for folding and assembly into boxes etc. For tolerance expect reference to shape and profile of creasing rule to avoid cutting, but sufficient profile with creasing channels to allow paper or card to be bent. Even force applied to pressure plates by rolling or pressing to ensure uniform cuts, perforations, creases etc. Ridged cutting blades to form easy tear perforations rather than a complete cut may be considered in response. 		

			Т
		Reference to crop marks	
	Laser cutting	Used on woods, metals, polymers, fabrics and paper and card.	
		A data file will need to be created eg 2D design and uploaded to the laser cutter	
		Different colours of line in the Cad drawing assigned to different tasks eg red to cut, black to score	
		Expect tolerance references to be made to focusing the laser (key tool), speed of the laser and pulses of laser light emitted per 25 mm/inch (PPI).	
		Extractor on, lid shut to ensure it works	
-	Cutting by shearing	Opportunities to demonstrate cutting by shearing in woods, metals, textiles and paper and card. NO MARKS FOR ANYTHING TO DO WITH SHEARING SHEEP!	
		Tolerance references may consider use of effective marking out including material removed by a saw cut or guillotine. Use of templates drawn round producing a line to follow.	
		 Textiles response 1. Iron fabric to remove creases which could affect accuracy. 2. Pin template/pattern securely to fabric, ensuring grain lines match. 3. Ensure sharp fabric seissers are used. 	
		4. Cut as near to the template edge as possible.5. Crop marks	
	Accept other	valid responses.	

Qu	Part		Marking	Guidance	Total marks	AO
15	1	3 marks Two or more force locations identified and full description on how they act on the bow and arrow before it is fired.			3 marks	AO4 1c
		2 marks	One correctly iden described about p simple forces iden of the bow or arrow	tified force location clearly art of the bow or arrow or two tified but not clearly linked to part <i>w</i> .		
		1 mark	Outline of some ad arrow before it is f	ction/movement in the bow or ired.		
		0 marks	No response or no	othing worthy of credit.		
		Indicative co	ntent			
		The guidance worthy points	provided is illustrati made in support of t	ve and not exhaustive. Credit any the band descriptors above.		
		Acceptable	Forces (in spec)	Not acceptable		
		Bending		Gravity		
		Compression	า	Friction		
		Tension		Elastic		
		Torsion				
		Shear				
		 When the b The bow is bending ie f The arrow i grip. The bow is The bow is The string is IF TWO FOR DIAGRAM TH 	oow string is pulled b stressed with a ben- tension /compressio s under compressio under dynamic load under compression s in tension CES ARE IDENTIFI IAT CAN GAIN 2 M valid responses.	eack it is under tension. ding force (or an element of n) n until the archer releases their /force when any parts are moving. from the archer's hand. ED CORRECTLY BY LABELS ON ARKS		

Qu	Part		Marking Guidance	Total marks	AO
15	2	3 marks	A thorough understanding of how materials can be improved by reinforcing – two or more detailed points or one detailed point and two simple points.	3 marks	AO4 1b
		2 marks	A detailed understanding of one method or two simple points as to how a material can be reinforced.		
		1 mark	One simple point on reinforcing, eg last longer.		
		0 marks	No response or nothing worthy of credit.		
		Indicative co	ntent		
		The guidance worthy points	provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above.		
		 Concrete Reinforced forces in mod 	with steel bars/rods to improve resistance to tensile odern architecture.		
		 Fabrics Use of polytic creasing an Retain 'shait Rivets in jeat French seat Flat felled state Hems Overlocking Interfacing tate 	mers/Vilene in shirt collars to prevent bending, d stop collar from curling. rp' point on collar. ans m eam eam		
		 Lamination Layer of tim longer wood forces. Lamination improves te wood fibres 	ber (lamins) used in glulam construction to create d beams for architecture better able to resist bending of paper and card using a polymer wallet. This ar resistance and resistance to moisture preventing from disintegrating.		
		 Composite m CRFP (Carl materials ar than its con 	a terials bon reinforced polymer). Two or more dissimilar re joined together to create a material that is better stituent materials, ie best properties of both.		
		Ribbing/web	ping/fillets/gussets		
		Ribbing of polym	and webbing are used extensively in the manufacture ner products to reduce the quantity of material used		

	 and weight. These reinforcements increase stiffness eg polymer food packaging eg bakery, fruit Fillets are Intentional rounding of an internal corner to reinforce and provide additional structural support. Gusset/flitch plates used in engineering and textiles are a triangular shaped inset on a structural joint or seam. Accept other valid responses. 		
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Qu	Part		Marking Guidance	Total marks	AO
16	1	2 marks	A clear explanation as to the purpose of a template. More than one point considered. Possible example of application of use.	2 marks	AO4 1b
		1 mark	One valid point demonstrating knowledge as to the purpose of a template.		
		0 marks	No response or nothing worthy of credit.		
		 Indicative co The guidance worthy points Templates You can dra part or desi They are us identical pa They are refresh each Accept other ware refresh categories 	ntent provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above. are used to save time when marking out. aw round a template to produce multiple copies of a gn. sed to allow repetition and improve accuracy between irts. susable so you do not have to redraw identical parts time. valid responses.		

Qu	Part	Marking Guidance	Total marks	AO
16	2	Correct answer = 45	1 mark	AO4 1c
		Mark the number NOT the units		

Qu	Part	Marking Guidance	Total marks	AO
16	3	Answer 120 (Two marks)	2 marks	AO4 1c
		60 seen in working (One mark)		

Qu	Part	Marking Guidance			AO
17		A maximum of considered wh	three marks explaining why each factor needs to be then selecting materials or component.	2 x 3 marks	AO4 1b
		3 marks	One point considered in great detail, or two points considered in detail, or three simple points of explanation given.		
		2 marks	One point considered in detail or two simple points of explanation given.		
		1 mark	One simple point of explanation given.		
		0 marks	No response or nothing worthy of credit.		
		Indicative cor	ntent		
		The guidance worthy points	provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above.		
		Availability	 Sourcing – some materials are easier to get hold of, eg local supply. There can be seasonal factors, supply, (political problems, local supply etc.), and changing demand to consider. Materials that are difficult to extract, take a long time to grow or transport are not as easily available. Stock forms – some materials are only available in stock forms. Specialised or personalised materials will incur additional costs. Manufacturers can calculate waste easier using stock forms. Components – where possible manufacturers try to use standard components as they are readily available, easy to source and replace if required. Many modern products try to use a limited number of standard components. This brings benefits of economies of scale and increased potential suppliers to get the best price possible. 		
		Cultural and social factor	Cultural factors – values and beliefs of particular communities/countries. In China red signifies good luck, but in parts of Africa it is a colour of mourning. Care would need to be taken in sourcing paints or fabrics in these		

	colours depending on where products are to be sold.	
	Social factors – dealing with family, gender, age, wealth, religion and lifestyle. In a multicultural society, different groups may look at a product in a totally different way to another. Manufacturers have to be sensitive to this, eg animal testing of cosmetics, the use of animals in products, eg skins and hides. Many people are increasingly concerned with the environment and the planet. They may want to know where materials have been sourced and if they are sustainable, eg FSC timber.	
Accept other valid re	esponses.	

Qu	Part		Marking Guidance	Total marks	AO
18		7–8 marks	A fully detailed analysis and evaluation of carbon dioxide production qualified with appropriate examples. An excellent consideration of a range of factors from material sourcing to product disposal.	8 marks	AO3 2a AO3 2b
		5–6 marks	A good analysis and evaluation of carbon dioxide production qualified with limited examples. Good consideration of factors influencing the 'carbon footprint' of the chosen product.		
		3–4 marks	Basic analysis of generic points impacting on the carbon footprint of products. No evidence of an attempt to evaluate, (offer a personal judgement), on each point raised.		
		1–2 marks	One or two simple points showing limited understanding of factors impacting on the carbon footprint of products.		
		0 marks	No response or nothing worthy of credit.		
		Indicative content			
		The guidance worthy points	provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above.		
		Analysis – ide of pollution.	entification of component characteristics of each type		
		Evaluation – environment.	judgment on impact of each type of pollution on the		
		Expect refere to grave' ass	ences to Life Cycle assessment (LCA) and 'cradle essment.		
		Candidates a and the CO ₂	re likely to mention product miles, (not air miles), generated at all stages of a product's life.		
		Credit respoi footprint.	nses that discuss ways of reducing the CO ₂		
		 Raw material Fuel and er materials 	extraction nergy used to harvest, fell, mine and drill for raw		
		 Reference t Reference t the CO₂ for 	to use of fossil fuels, eg petrol, oil, diesel etc. to recycled or reused materials to significantly reduce otprint at this stage.		
		 Transport Fuel and er processing forms. 	nergy used to transport raw materials for primary and modification into standard, stock and refined		

 Transport by trucks, trains and boats. Recycling and reusing waste material in house. Local sourcing of materials. More direct travel routes, eg Suez Canal for products from the Far East. Packaging, shipping and distribution CO₂ produced in the manufacture of both primary and secondary packaging of products. Manufacturers are currently striving to find ways to reduce and simplify packaging to avoid excessive material consumption as well as reducing CO₂ produced in manufacturing, using and disposing of packaging. Product use and operation How much energy does a particular product use in use, eg energy efficiency rating. Does the product contribute to CO₂ emissions, eg product left on stand-by. Aftercare for textile products use of washing machine/driers requires energy. End of life/disposal How much energy will be required to separate materials and components? Can the product be upcycled reducing CO₂ emissions? 		
Packaging, shipping and distribution • CO2 produced in the manufacture of both primary and secondary packaging of products. • Manufacturers are currently striving to find ways to reduce and simplify packaging to avoid excessive material consumption as well as reducing CO2 produced in manufacturing, using and disposing of packaging. Product use and operation • How much energy does a particular product use in use, eg energy efficiency rating. • Does the product contribute to CO2 emissions, eg product left on stand-by. • Aftercare for textile products use of washing machine/driers requires energy. End of life/disposal • How much energy will be required to separate materials and components? • Can the product be upcycled reducing CO2 emissions?	 Transport by trucks, trains and boats. Recycling and reusing waste material in house. Local sourcing of materials. More direct travel routes, eg Suez Canal for products from the Far East. 	
Product use and operation • How much energy does a particular product use in use, eg energy efficiency rating. • Does the product contribute to CO ₂ emissions, eg product left on stand-by. • Aftercare for textile products use of washing machine/driers requires energy. End of life/disposal • How much energy will be required to separate materials and components? • Can the product be upcycled reducing CO ₂ emissions? Accept other valid responses.	 Packaging, shipping and distribution CO₂ produced in the manufacture of both primary and secondary packaging of products. Manufacturers are currently striving to find ways to reduce and simplify packaging to avoid excessive material consumption as well as reducing CO₂ produced in manufacturing, using and disposing of packaging. 	
 End of life/disposal How much energy will be required to separate materials and components? Can the product be upcycled reducing CO₂ emissions? Accept other valid responses. 	 Product use and operation How much energy does a particular product use in use, eg energy efficiency rating. Does the product contribute to CO₂ emissions, eg product left on stand-by. Aftercare for textile products use of washing machine/driers requires energy. 	
Accept other valid responses.	 End of life/disposal How much energy will be required to separate materials and components? Can the product be upcycled reducing CO₂ emissions? 	
	Accept other valid responses.	

Qu	Part		Marking Guidance	Total marks	AO
19	1	5–6 marks	Excellent detailed analysis and evaluation of the garden furniture and packaging. Thorough consideration of functionality and evaluation considering positive and/or negative features.	6 marks	AO3 1a AO3 1b
		3–4 marks	Good analysis and some evaluation of the garden furniture and packaging. Functionality is considered with brief points looking at positive and/or negative features.		
		1–2 marks	Limited analysis of garden furniture and/or packaging. Limited consideration of functionality.		
		0 marks	No response or nothing worthy of credit.		
		Indicative co	ntent		
		The guidance worthy points	provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above.		
	Analysis will identify functional features and evaluation will consider how effective the identified features are in doing their intended job, ie fitness for purpose.				
		 Garden furnit Table needs round it con Table needs serving dish Table needs abrasions fr Chairs need legs fit unde Table need people from Parasol need Parasol need Packaging Advertise th 	ture s to be big enough to accommodate four people sitting nfortably. s to have a large flat surface to support plates, food, nes etc without them falling over. s to be tough and durable to resist wearing and rom plates and dishes touching surface. d to be comfortable to sit in and at the right height so er the table. a hole in the centre to support a parasol and protect n light rain and sun. eds to be removable for packing away. eds to be collapsible on a windy day.		
		 Inform and manufacture Promote an in shops. 	provide details of product specification, features, er and safety etc. d advertise the garden furniture to potential customers		
		 Protect the of corrugate Secure and other and call 	contents against damage during transportation, eg use ed card. keep all pieces from moving and bumping into each ausing damage during transit.		
		• Size and sh	ape or packaging is important		
		Accept other v	valid responses.		

Qu	Part		Marking Guidance	Total marks	AO
19	2	5–6 marks	Detailed analysis and evaluation of how the design and manufacture of garden furniture may cause deforestation in the consumption of timber-based resources. Evaluation considers a range of things that can be done to secure design and manufacture of garden furniture eg alternative materials and/or deforestation.	6 marks	AO3 1a AO3 1b
		3–4 marks	Good analysis of how the design of garden furniture may cause deforestation. Evidence of evaluation of things that can be done to support continued design and manufacture of garden furniture.		
		1–2 marks	Brief points demonstrating a basic grasp of deforestation, but not linked/related to the design and manufacture of garden furniture.		
		0 marks	No response or nothing worthy of credit.		
		Indicative co	ntent		
		The guidance worthy points	provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above.		
		 Much garde sustainable This will lea timber-base Hardwoods consumed, a reduced s manufacture Garden furn sustainable This may lea polymer or n make reliab Designs cou timber. Products ma difficult for n their produce Designs cree Use of brac This may lea resources, e materials ar Mining and deforestation 	en furniture uses hardwoods that may not come from sources leading to deforestation. d to a lack of hardwoods available to make ed garden furniture. take longer to grow than softwoods and so may be (felled), at a greater rate than they can grow leading to upply of hardwoods, increasing the costs of e and cost to the consumer. hiture could be designed and manufactured using sources of more rapidly growing timber. ad to designs having to be altered to make use of a metal-based product and fabricated in different ways to le and effective products. uld be altered to make use of reclaimed or upcycled ay not be as environmentally friendly and make it nanufacturers to justify the ethics involved in producing ets. ated using less materials ing to reduce timber sections needed. ad to garden furniture in the future using up more finite eg iron ore, and requiring additional consumption of nd resources contributing to further global warming. drilling for metal ores and crude oil also can lead to n.		

		 Designs may require excessive or additional packaging using timber-based materials, eg corrugated card, that could lead to a greater rate of deforestation Accept other valid responses. 			
Qu	Part	Marking Guidance			AO
20	1	1 mark 1 mark 1 mark 1 mark NB NO WO MARKS	Use of correct formula and substitution: $C = \pi D \text{ or } 2\pi R$ $= [3.14, 3.142, 22/7]$ $C = \pi 90 \text{ or } C = 2\pi 45$ π $C = [282.6, 282.78]$ $C = 283 \text{ mm}$ (Note: Follow through any value correctly rounded to the nearest mm for this mark.)	3 marks	AO4 2c

Qu	Part		Marking Guidance		
20	2	1 mark	$3 \text{ legs} = 120 \times 3 = 360 \text{ mm}$	4 marks	AO4 2c
		1 mark	3 hoops = their [282.6, 282.78] × 3 = [847.8, 848.34] or		
			$3 \text{ hoops} = 283 \times 3 = 849$		
		1 mark	Total = 360 + their 849 or		
			Total = 1209 mm or		
			Total = [1207.8, 1208.34]		
		1 mark	Total with correct rounding up (in cm) = 121 cm		
		NB IF NON CORRECT CORRECT	E OF THE STEP VALUES SHOWN IN WORKING ARE ie 360,849, 1209 ETC, BUT THE METHOD IS AWARD UP TO 2 MARKS MAXIMUM.		

Qu	Part		Marking	Guidance	Total marks	AO
21	11 markAny correctly named deforming or reforming process used to manufacture chosen product.NB If no product chosen award zero. You can credit if process is named in 21.2 or 21.3		1 mark	AO4 2a		
		0 marks	No response or no unclear anywhere	thing worthy of credit ie totally what process is chosen.		
	Indicative content The guidance provided is illustrative and not exhaustive. Credit any worthy points made in support of the band descriptors above.					
		Product		Process		
		Metal toy ca	r	 Die casting Gravity casting Casting		
		Birthday car	rd	 Creasing Forming Scoring Embossing Die cutter machine – as it can be used for creasing and perforation 		
		Polymer too	thbrush	Injection mouldingOver moulding		
		Cotton skirt		 Pressing/Ironing Folding Pleating Creasing 		
				(Do not accept gathering.)		
		Plywood ch	air	 Lamination Steam bending Bending Former lamination Vacuum bag lamination 		
		Accept other v	valid responses.			

Qu	Part		Marking Guidance	Total marks	AO
21	2	2 marks	Two correct reasons given or one reason qualified. Note: If process description is appropriate for process named in 21.1, marks can be awarded.	2 marks	AO4 2c
		1 mark	One brief correct point of explanation.		
		0 marks	No response or nothing worthy of credit.		
		Indicative co	ntent		
		The guidance worthy points	provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above.		
		Product	Deforming/reforming process		
		Metal toy ca	 r Casting Create a one-piece form. Create a fine detailed finish of car features. A smooth finish which will accept a good paint finish. 		
		Birthday ca	 rd Embossing Create a relief pattern either raised or depressed to add texture and 3D qualities. Scoring Make it easier to crease or fold at a precise 		
			 point without tearing paper fibres. Creasing/Folding So card can be bent/folded in a precise way at a precise point. 		
		Polymer toothbrush	 Injection moulding An ergonomically shaped cavity in the required toothbrush shape. Encapsulate bristles so they can't fall out when brushing. Injection is quick and rapid for mass production 		
			Over mouldingProvide a 'soft touch' grip to make holding the toothbrush more comfortable.		
		Cotton skirt	 Pressing/Ironing To crease fabric and keep folds in place ready for pinning and stitching. 		
			Folding/pleating/creasing		

	 To introduce a decorative series of features/improved aesthetics. Create extra volume to skirt for added insulation. 	
Plywood chair	 Laminating Layers of wood (veneers of lamins) are bonded together under pressure in formers or a vacuum bag to create a unique profile once the adhesive has cured. 	
	 Steam bending Where veneers or lamins are first placed in a steam chamber so wood fibres are softened so wood can be deformed without splitting. 	
	 Bending Where veneers, lamins or small sections of wood are forced under pressure round a former. 	
Accept other valid	responses.	

Qu	Part		Marking Guidance				
21	3	2 marks	Two safety issues in brief or one point considered in detail.	2 marks	AO4 2c		
		1 mark	One issue identified in brief.				
		0 marks	No response or nothing worthy of credit.				
		Indicative co	ntent				
		The guidance worthy points	The guidance provided is illustrative and not exhaustive. Credit any worthy points made in support of the band descriptors above.				
	Safety issue must be appropriate for process identified in 21.1 or 21.2 if that is where it has been identified in error.						
		 Reference wearing go 					
	• Safe use of equipment, eg securing if heavy against falling on feet etc, finger traps with clamps and fastening, risk of burning where heat is involved.						
		Precautions	s taken when using heat/iron.				
		Accept other	valid responses.				

Qu	Part		Marking Guidance	Total marks	AO
22	1	1 mark	A recognisable attempt at an isometric drawing.	5 marks	AO4 2c
		1 mark	Drawing is clearly exploded, ie parts not joined together.		
		1 mark	Correctly proportioned parts.		
		1 mark	Screw aligns with hole on blade/ direction indicated precisely with arrow		
		1 mark	Correct alignment of blade and body/ direction indicated precisely with arrow		
		Indicative c Accept response where not fu IF RESPONSE EXPLODED	indicated precisely with arrow ontent onses with totally separate parts but also overlapping lly assembled. SE IS CLEAR AND FULLY ASSEMBLED (NOT) THE MAX OF 3 MARKS		

Qu	Part	Marking Guidance			AO
22	2	3–4 marks	Excellent understanding of where and why exploded drawings are used with example(s).	4 marks	AO4 2b
		1–2 marks	An understanding of where or why exploded drawings are used. Maximum of two marks for a good explanation with no example(s) given.		
		0 marks	No response or nothing worthy of credit.		
		Indicative co	ntent		
		The guidance worthy points	provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above.		
		 Exploded drawings: are used to show how the parts of a product fit together show how parts are put together show detail that cannot be shown if a product is drawn assembled show more information about the product show how a product works show structural detail of joining methods are less confusing to some people who are not technically minded or cannot read hidden detail in orthographic drawings can be used rather than providing written instructions to customers in several languages. Examples of use: instructions for assembled of products with many parts, eg Ikea furniture, Lego kits 			
		 service mar schematic a hospitals. Products su Vacuum cl 	nuals, eg car repair manuals irchitectural drawings to show the way round, eg ch as: eaner manuals		
		 Wind-up to Pen Torch 	bys		
		Accept other v	ralid responses.		

23	Maximum of t	2 x 2 marks	AO4 2b	
	2 marks	A detailed advantage or disadvantage of freehand sketching with clear linking to computer aided drawing (Cad).		
	1 mark	Basic advantage or disadvantage of freehand sketching with no reference to Cad		
	0 marks	No response or nothing worthy of credit.		
	Indicative co	ntent		
	The guidance worthy points	provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above.		
	 Advantages Freehand s pencil and p which is model Cheap requires Cheap requires Cheaper the computer set software and Quick and e No need to A sketched as you wand A great way access to a Freehand s complex Case Less susces Disadvantage Not as accue Drawings m where you as save a CAE You cannot where seven around the Cannot out Storage spate Mistakes case Whereas in restarting as Note: relevant freehand sket 	ketching can be done with simple equipment, eg a paper where CAD requires software and hardware ore expensive. uiring only a pencil & paper =1 an Cad requiring only a pencil and paper and not a = 2 can be done anywhere. With CAD drawing you need d a PC etc. easy to add shade and tone to create a realistic effect. use lots of PC power to complete a render etc. drawing can be completed in as little or as much time t to spend. / of recording new ideas quickly if you do not have CAD package and computer. ketching does not require you to know how to use ad software. ptible to cyber-crime and theft. es urate = 1 hay be unclear if you are not very good at drawing, can be more precise drawing in a CAD package. wing can be damaged if it gets wet whereas you can 0 drawing electronically. rshare a sketched drawing like you can with CAD files ral people can access information at one time all world. put sketch to machine for Cam directly ace for physical drawing unlike a data file is larger. an be expensive requiring a sketch to be redrawn CAD it is easy to edit or undo mistakes without piece of work. t advantages of Cad can be used as disadvantage of ching		
	Accept other	valid responses.		

Qu	Part	Marking Guidance	Total marks	AO
24	1	One mark for correct knowledge.	1 mark	AO4 2a
		Indicative content		
		 A starting point from where all measurements are taken. Marks put on material as a starting point, eg face side and face edge marks. Matching starting points of a piece of fabric to ensure pattern repeats corrects. Alignment of wood grain to maintain a pattern. Any ref to top left/top right as a starting point. Vanishing points on perspective drawings. Reference origin 		
		Accept other valid responses.		

Qu	Part		Total marks	AO	
24	2	2 marks	A detailed explanation of why we need to use datum points during production.	2 marks	AO4 2b
		1 mark	One brief point of why we need to use datum points during production.		
	0 marks No response or nothing worthy of credit.		No response or nothing worthy of credit.		
		Indicative co The guidance worthy points Improve ac CNC uses complete a Reduce ma alignment. Alignment Matching s repeats are Alignment	e provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above. ecuracy. a datum point to calculate movement and travel to job, eg laser. easurement error. aterial waste by allowing accurate tessellation and part of patterns and parts. tarting points of a piece of fabric to ensure pattern e correct. of wood grain to maintain a pattern. valid responses.		

Qu	Part	Marking Guidance			Total marks	AO
25	1	3 marks	s A thoro of equij points of made.	ugh understanding of how the chosen piece oment would be used – two or more detailed or one detailed point and two simple points	3 marks	AO4 2b
		2 marks	s A good equipm detail o	understanding of how the chosen piece of ent would be used – one point explained in r two simple points made.		
		1 mark	Very lin of equij made.	nited understanding of how the chosen piece oment would be used – one simple point		
		0 marks	s No resp	ponse or nothing worthy of credit.		
		Indicativ	ve content			
		The guid looking f	lance providec or all points to	l is illustrative and extensive. We are NOT be covered to access top band marks.		
		Credit ar above.	ny worthy poin	ts made in support of the band descriptors		
		Label	Equipment	How is chosen equipment used?		
		A	Laser cutter	 A Cad files eg DFX is sent from a PC to the laser cutter Put material into laser cutter to reference point Laser is focussed so you can minimise waste, cut accurately and tesselate many parts. Go int into settings appropriate to material Lid closed and press start. 		
			В	Overlocker	 Place the threads at at back of machine Put fabric under presser foot to be joined. Run machine to join fabric together Make sure there is a chain of stiches that run into the air before cutting off. 	
		C	Vac former	 Turn on heating elements Former or similar into the machine bed Plastic sheet clamped into position Heaters pulled over plastic sheet to soften it Raise table Turn on Vacuum Blow former to ease removal of workpiece 		

		 Lower table once formed Remove former from workpiece 	
D	3D printer	 Create a 3D prototype representation of any file, (STL or VRML), product sent from a CAD output. Prepare the bed for printing Upload STL file etc Machine extrudes molten filament precisely Remove 3D image from bed removing any scaffolding if used 	
E	Lathe	 Prepare material for lathe eg cut corners off wood (if wood lathe) cut bar, section etc to size prior to install into chuck. Set tool height to centre Start machine – may talk about correct speed and rotation Safety guard down so machine starts Coolant turned started on metal lathe . 	
Accept o	ther valid resp	onses.	

Qu	Part		Total marks	AO	
25	2	3 marks	Detailed explanation of check(s) used to ensure a quality outcome.	3 marks	AO4 2b
		2 marks	One detailed check given or two simple checks to ensure a quality outcome.		
		1 mark	At least one simple check used to ensure a quality outcome.		
		0 marks	No response or nothing worthy of credit.		
		Indicative cor The guidance worthy points i	ntent provided is illustrative and not exhaustive. Credit any made in support of the band descriptors above.		
		Equipment	Check(s)/(Why)		
		Laser	 Correct software installed 		
		cutter	 Laser lens clean – keep the beam focused. 		
			• Focus the laser – so beam is focused on the		
			surface of the material being worked.		
			 Oneck speed, PPI and power of laser to ensure line is cut through, engraving sufficient depth. 		

		1
Overlocker Vac former	 Four threads in place – overlocking stitches can be formed. Chain of stitching formed – machine is ready to stitch fabric. Thread tension settings are suitable for fabric type – stitches will be correctly formed without puckering fabric or threads snapping. Quality of stitching – stitches will be neat and correctly formed. Thread colour – to match selected fabric. Produce a test sample Former/jig/mould/template in correct place Sheet correct way round eg shiny side up Vacuum forming seals are working 	
3D printor	 Vacuum forming seals are working. Appropriate pin holes in former to ensure all air can escape from around the former. Temperature correct – so material is soft and flexible. Check factory settings first if new. Do not 	
SD printer	 Check factory settings first in flew. Do not assume print bed is level. Nozzle clearance to the bed. Nozzle temperature is appropriate to melt PLA filament or similar. Correct printer software is installed. Correct bed dimensions are installed so PLA is not printed where it should not. Do a test print 	
Lathe	 Component secure and central in the appropriate chuck. Tool post height is correct, so tool tip is in line with centre axis of component being worked. Correct rotation speed to avoid excessive heat and vibration reducing quality of surface finish dependant on material being worked and its diameter. 	

Qu	Part		Total marks	AO	
26		3–4 marks	Excellent explanation of why evaluation is used by designers to develop prototypes with example(s) given. Must include example(s) for maximum marks.	4 marks	AO4 2b
		1–2 marks	A basic understanding of why evaluation is used by designers in the development of prototypes. No requirement of example(s) to access two marks.		
		0 marks	No response or nothing worthy of credit.		
		Indicative co	ntent		
		QUESTION IS	S ABOUT WHY WE TEST AND NOT HOW.		
		The guidance provided is illustrative and not exhaustive. Cr worthy points made in support of the band descriptors above			
		 Identify what is working well and what needs improving. Promote improved quality in the design. Allow designers to make sure prototypes are suitable for their intended uppr(a). 			
		 Review of te 	er(s). ests against both the design specification and		
		 manufacturi Evaluate ma function etc 	ng specification. aterials to be used and check their suitability, cost against their intended use.		
		 Opinions of prototypes I 	customer and end user need to be evaluated before become commercial products.		
		Note: Example	es could be something other than products e.g public		
		Accept other	r valid responses.		

END OF MARK SCHEME