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Centre Number _____

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I declare this is my own work.

A-level

**DESIGN AND TECHNOLOGY:
PRODUCT DESIGN**

Paper 1 Technical Principles

7552/1

Wednesday 7 June 2023 Afternoon

Time allowed: 2 hours 30 minutes

At the top of the page, write your surname and forename(s), your centre number, your candidate number and add your signature.

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MATERIALS

For this paper you must have:

- normal writing and drawing instruments
- a scientific calculator.

INSTRUCTIONS

- Use black ink or black ball-point pen. Use pencil only for drawing.
- Answer ALL questions.
- You must answer the questions in the spaces provided. Do not write on blank pages.
- If you need extra space for your answer(s), use the lined pages at the end of this book. Write the question number against your answer(s).
- Do all rough work in this book. Cross through any work you do not want to be marked.

INFORMATION

- The marks for questions are shown in brackets.
- The maximum mark for this paper is 120.

DO NOT TURN OVER UNTIL TOLD TO DO SO



Answer ALL questions in the spaces provided.

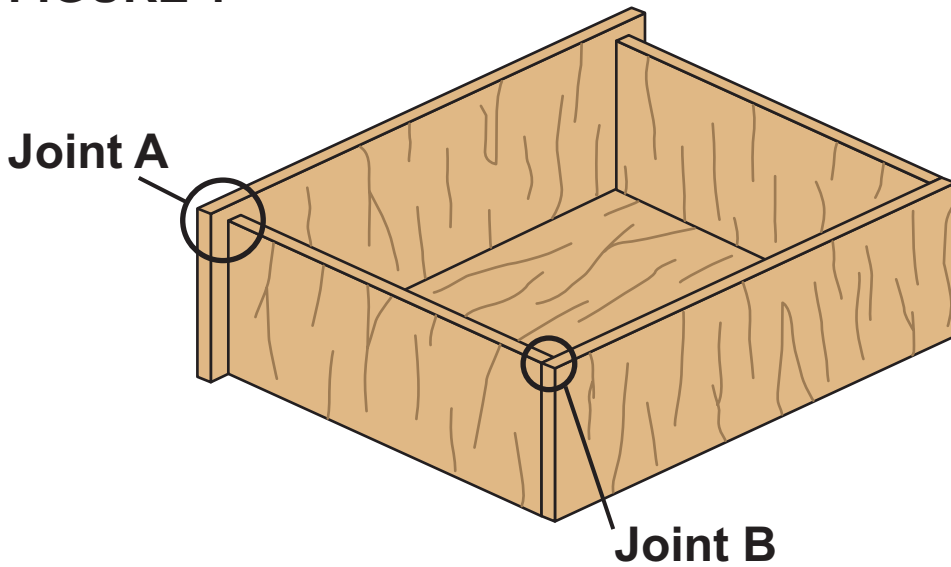
0 1

FIGURE 1 shows a labelled diagram of a hardwood drawer.

For both of the joints labelled, state an appropriate traditional wood joint.

Do NOT use any traditional wood joint more than once.
[2 marks]

FIGURE 1



Joint A _____

Joint B _____

2



0 2 . 1

**Describe how a piezo electric material functions.
[2 marks]**

0 2 . 2

**Give a specific example of where piezo electric material
may be used. [1 mark]**

3

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0 6

0	3
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FIGURE 2, on page 7, shows a dimensioned orthographic drawing of a component.

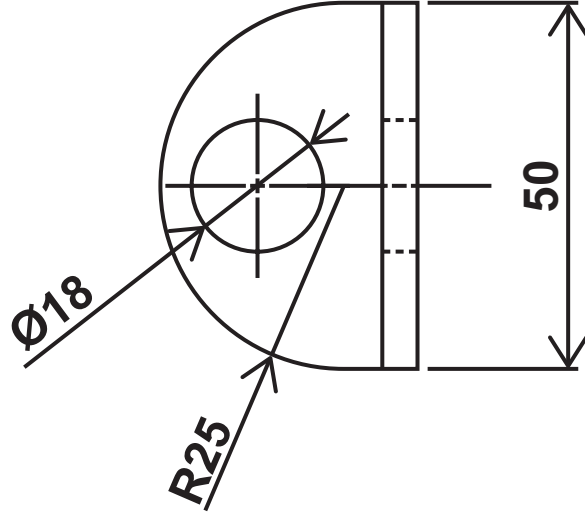
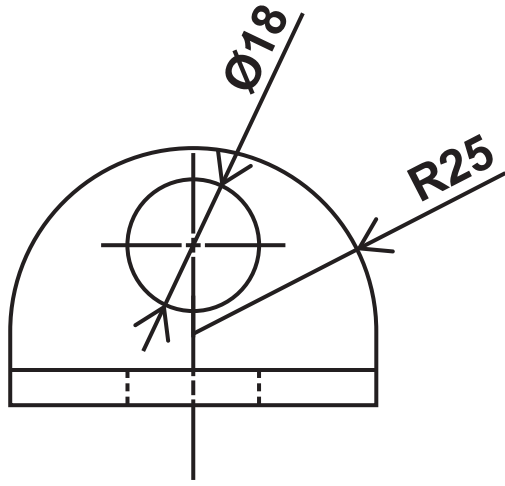
Calculate the volume of the component. Show your working out. [4 marks]

Answer _____ **mm³**

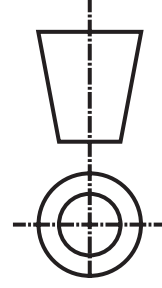
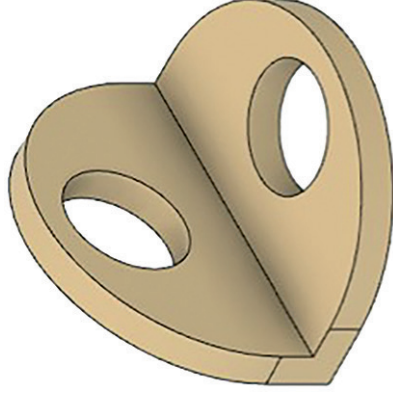


0 7

FIGURE 2



Component



Not drawn to scale. All dimensions in mm

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6

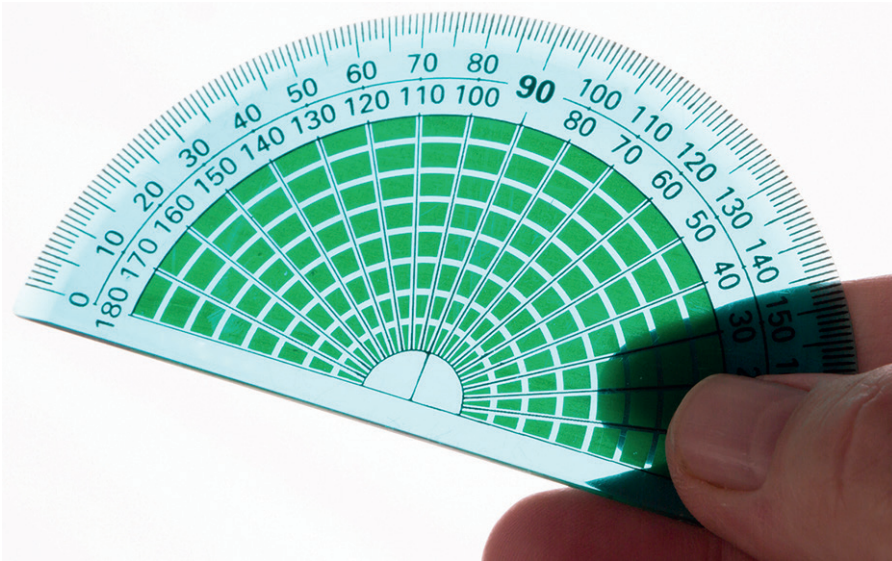
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0 5

Explain why High Impact Polystyrene (HIPS) is an appropriate material for the manufacture of the protractor shown in FIGURE 3. [6 marks]

FIGURE 3



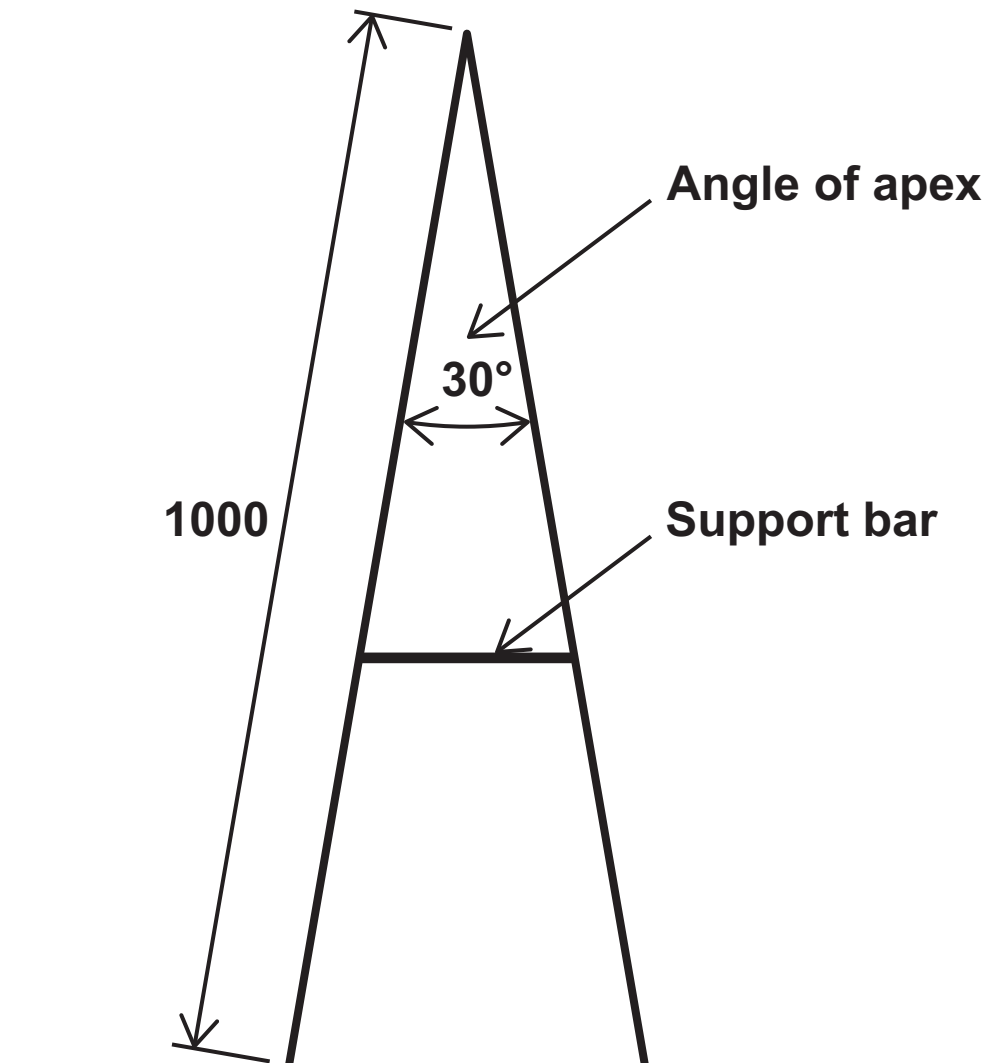
0 6 . 1

FIGURE 4 shows a side view representing a child's art easel.

The support bar is located 600 mm from the top of the easel.

FIGURE 4

Not drawn to scale
All dimensions in mm



Calculate the length of the support bar.

Show your working out. [2 marks]

Answer _____ mm

[Turn over]



0	6	.	2
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Consumers have raised issues with the stability of the easel and the manufacturer has decided to increase the length of the support bar to 400 mm.

The support bar remains at 600 mm from the top of the easel.

Calculate the new angle of the apex of the easel.

Give your answer to TWO decimal places. [2 marks]

Answer _____ °



0	6	.	3
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Calculate the new distance between the feet of the easel on the ground. [2 marks]

Answer _____ mm

6

[Turn over]



07

Analyse and evaluate the suitability of rotational moulding for the manufacture of the child's art easel shown in FIGURE 5. [6 marks]

FIGURE 5



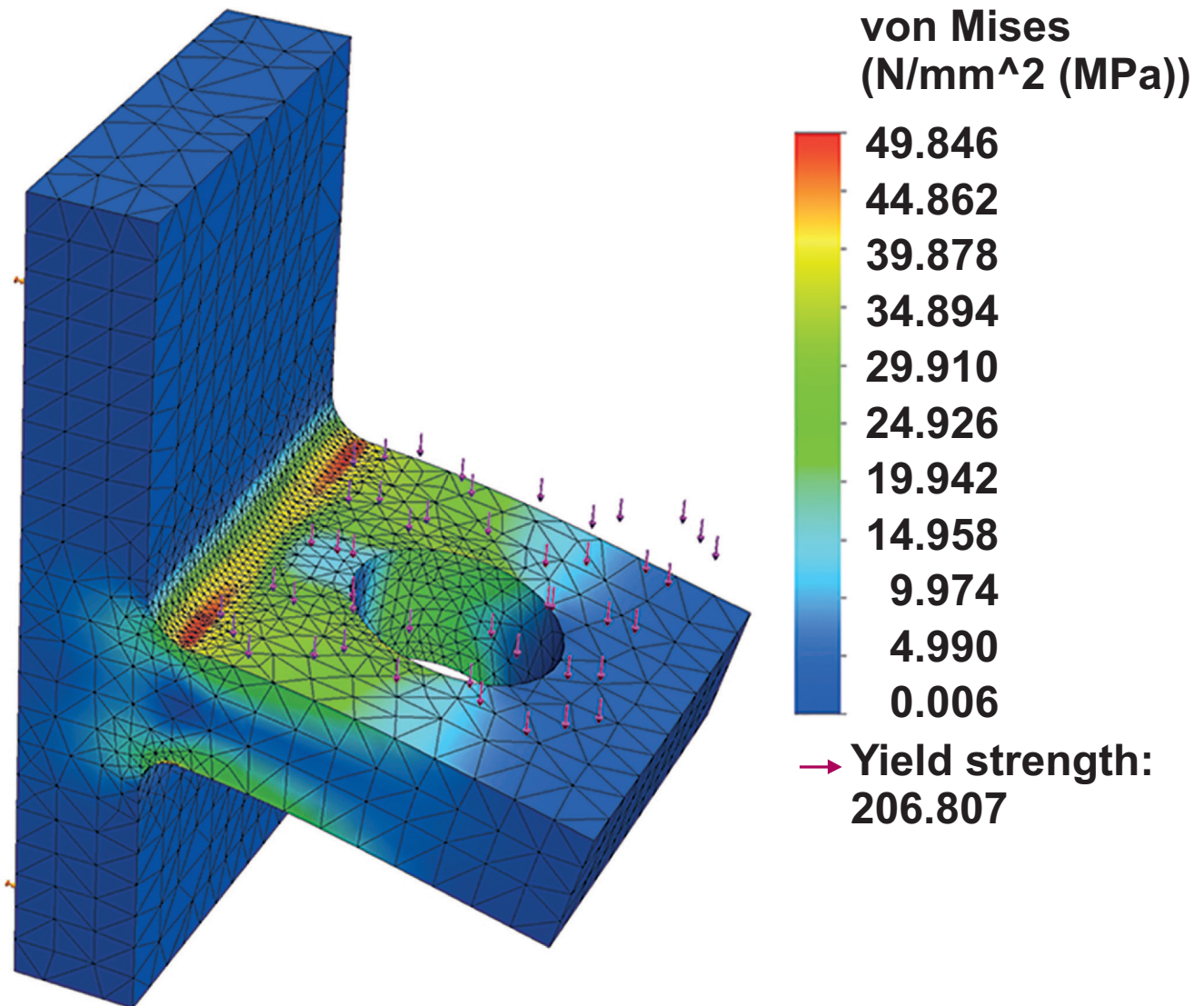
Rotationally
moulded
component



08

FIGURE 6 shows the results of a Finite Element Analysis (FEA) simulation where a load has been placed on a bracket.

FIGURE 6



Describe how a designer would interpret and use the information obtained from the results of the virtual modelling technique shown in FIGURE 6. [6 marks]



1	0
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**Explain why teak is an appropriate material for the manufacture of the sun lounger shown in FIGURE 7.
[6 marks]**

FIGURE 7





1	1
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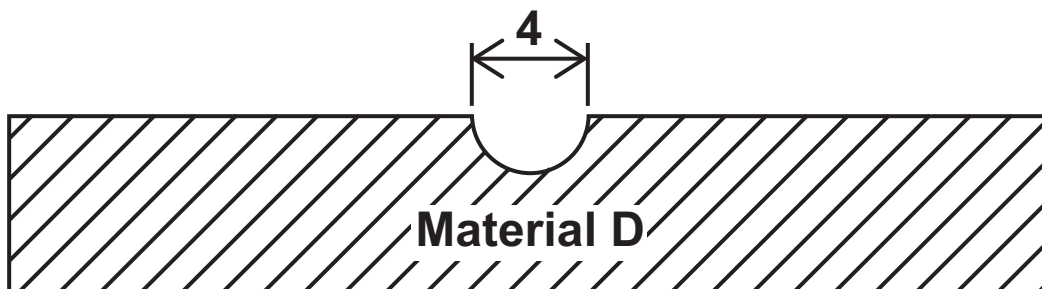
FIGURE 8 shows the cross section of a piece of material that has been subjected to a hardness test.

TABLE 1, on page 26, shows the results of three other materials that have also been tested.

The hardness test has been completed using a 4 mm diameter steel ball.

The ball has been indented to its full diameter. [3 marks]

FIGURE 8



Not drawn to scale
All dimensions in mm

Calculate the volume of the indentation and complete TABLE 1.

$$\text{Volume of a sphere } V = \frac{4}{3} \pi r^3$$



Answer _____ mm³

[Turn over]



TABLE 1

Test Sample	Volume of indentation in mm ³
Material A	17.25
Material B	15.90
Material C	16.25
Material D	

Using the information in TABLE 1, complete the descending order of hardness in TABLE 2.

TABLE 2

Test samples in descending order of hardness	
Material	
Material	
Material	
Material	

3



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6

[Turn over]



1 3

Explain why anodising is an appropriate finish for the aluminium torch shown in FIGURE 9. [6 marks]

FIGURE 9



1 4

Explain why EACH of the following finishing techniques have been used. [3 × 2 marks]

FIGURE 10



Embossing _____



FIGURE 11

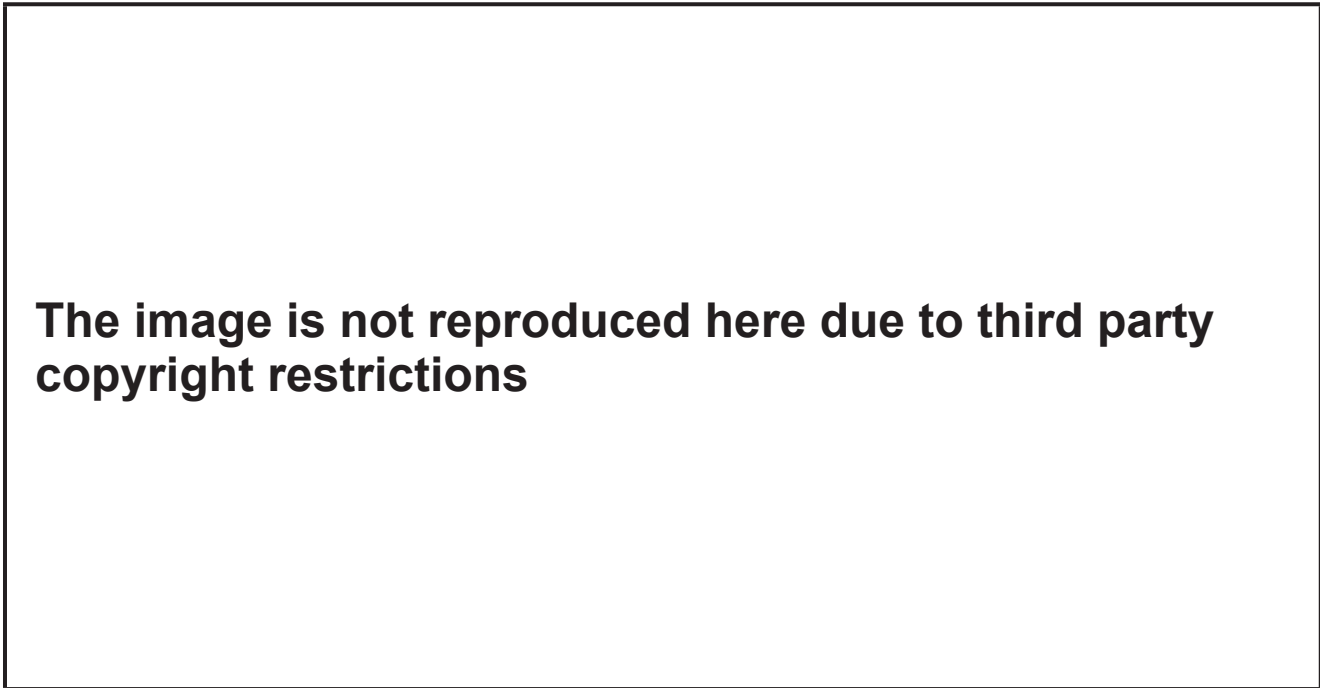


Foil blocking _____

[Turn over]



FIGURE 12



Spot varnishing _____

6

1 5

State TWO reasons why a low carbon steel component may be case hardened. [2 marks]

Reason 1 _____

Reason 2 _____

2

[Turn over]



1 6 . 1

Identify the specific material classification of gold.
[1 mark]

1 6 . 2

Describe TWO PHYSICAL PROPERTIES of gold.
[2 marks]

1

2

3



1 7

Give **THREE** reasons why a gel coat is used when laminating a glass reinforced plastic (GRP) product.
[3 marks]

Reason 1 _____

Reason 2 _____

Reason 3 _____

3

[Turn over]

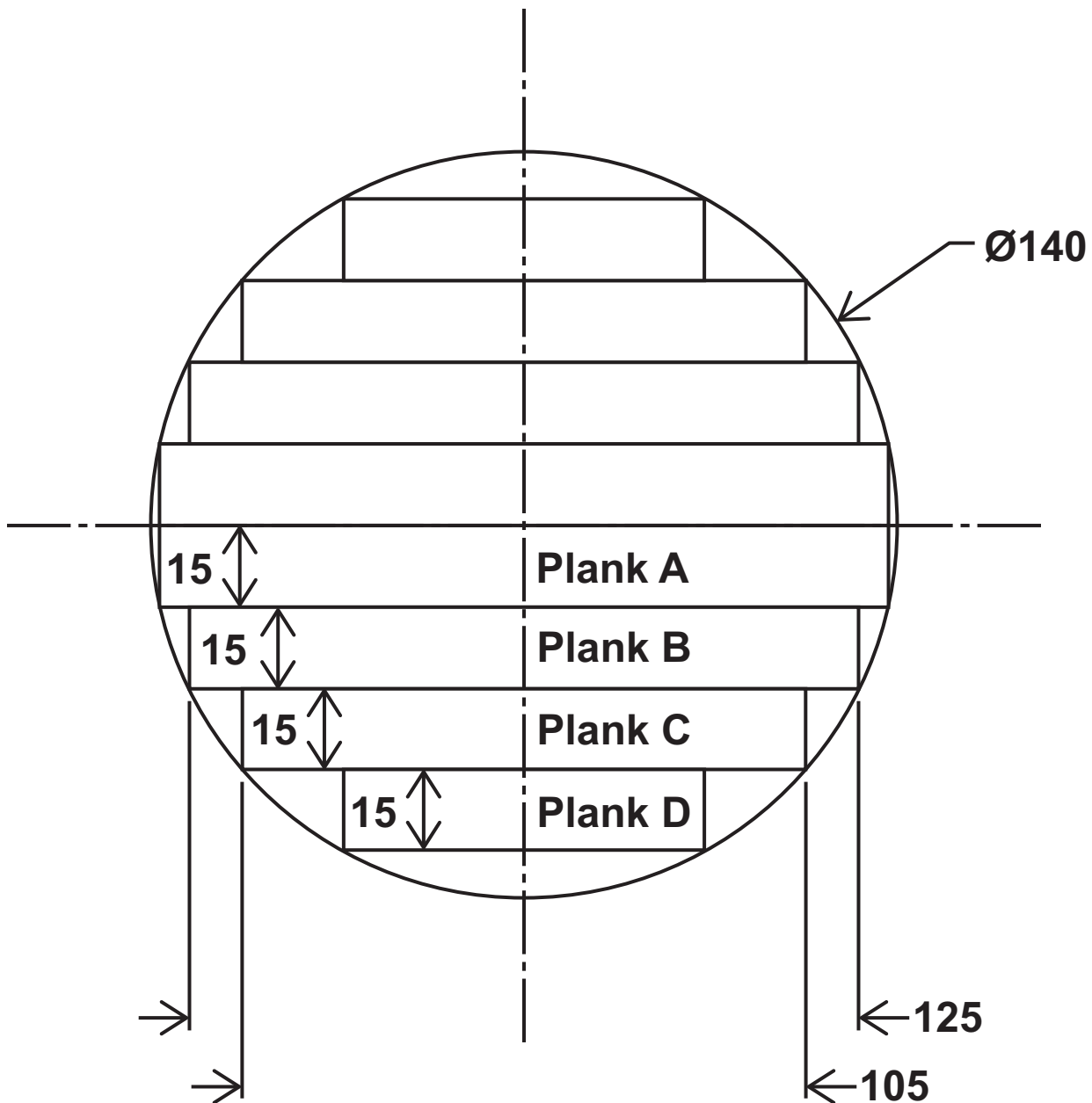


1 9 . 1

FIGURE 13 shows the cross section of a tree trunk that is going to be sawn into planks as illustrated.

FIGURE 13

Not drawn to scale
All dimensions in mm



Calculate the maximum width of Plank A and Plank D to the nearest 1 mm.

You must show your working out. [3 marks]

Plank A _____

Answer _____ mm

Plank D _____

Answer _____ mm

[Turn over]



6



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[Turn over]



2 1

Explain how a manufacturer of children’s toys would ensure that their product is safe for the consumer.

[6 marks]

2 2

Name a specific application for EACH of the following composites: [3 marks]

Reinforced concrete _____

Fibre cement _____

Carbon fibre reinforced plastic (CFRP) _____

9

[Turn over]



2	3
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Describe the stages required to produce a vacuum formed polymer product. [6 marks]



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Question	Mark
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5 4



2 3 6 A 7 5 5 2 / 1