Please write clearly in	n block capitals.	
Centre number	Candidate number]
Surname		_
Forename(s)		_
Candidate signature	I declare this is my own work.	-

GCSE DESIGN AND TECHNOLOGY

Unit 1 Written Paper

Monday 19 June 2023

Morning

Time allowed: 2 hours

Section

А

В

С

TOTAL

For Examiner's Use

Mark

Materials

For this paper you must have:

- normal writing and drawing instruments
- a calculator
- a protractor.

Instructions

- Use black ink or black ball-point pen. Use pencil only for drawing.
- Fill in the boxes at the top of this page.
- Answer all questions.
- You must answer the questions in the spaces provided. Do not write outside the box around each page or on blank pages.
- If you need extra space for your answer(s), use the lined pages at the end of this book. Write the question number against your answer(s).
- Do all rough work in this book. Cross through any work you do not want to be marked.

Information

- The marks for questions are shown in brackets.
- The maximum mark for this paper is 100.
- There are 20 marks for Section A, 30 marks for Section B and 50 marks for Section C.

IB/G/Jun23/E10



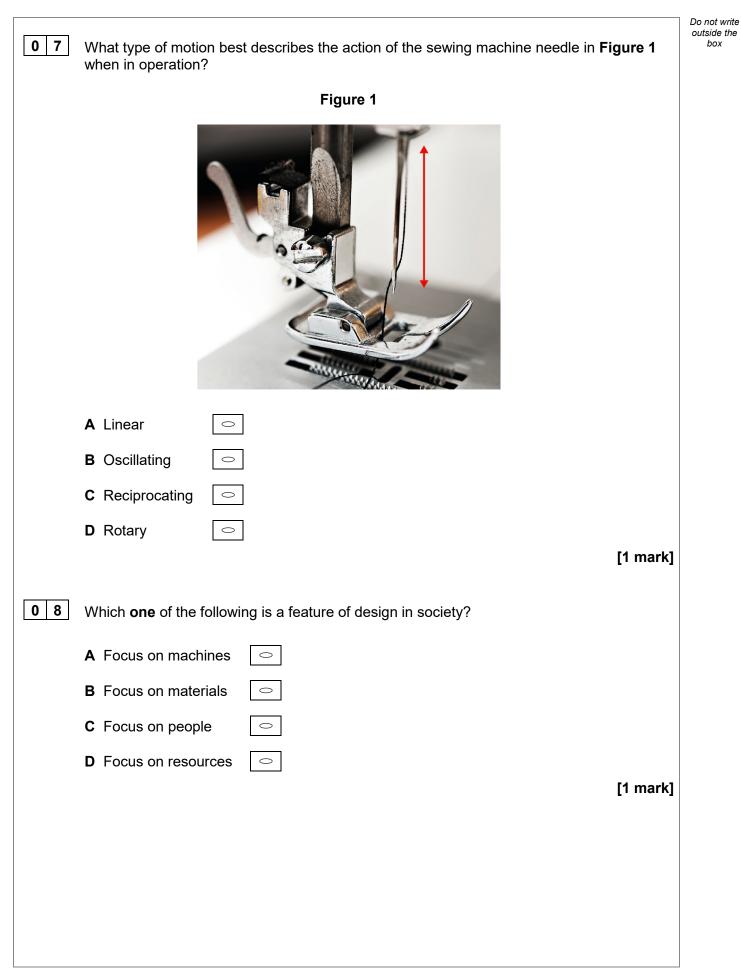
Section A – Core technical principles	
Answer all questions in this section.	
Each of Questions 01 to 10 is followed by four responses, A, B, C and D.	
For each question completely fill in the circle alongside the appropriate answer.	
CORRECT METHOD WRONG METHODS 🗴 💿 🚓 🗹	
If you want to change your answer you must cross out your original answer as shown.	\mathbf{X}
If you wish to return to an answer previously crossed out, ring the answer you now wis as shown.	sh to select
0 1 Which one of the following is a composite material?	
A Carbonfibre reinforced plastic (CRP)	
B Graphene	
C High impact polystyrene (HIPS) □	
D Titanium	
	[1 mark]
0 2 Which one of the following statements is true?	
A Coal is used to generate hydro-electric power.	
B Fossil fuels produce argon when they burn.	
C Gas is a renewable resource extracted from the ground.	
D Oil is extracted from the ground to produce petroleum.	
	[1 mark]



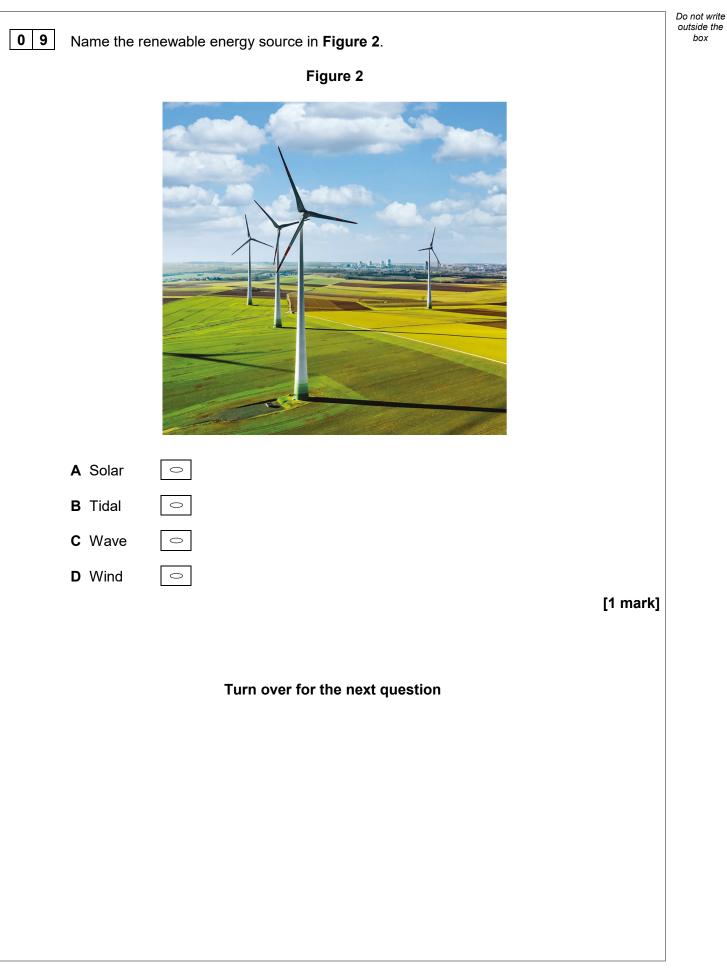
0 3	Which one of the following statements is true?	Do not write outside the box
	A Batteries can be safely thrown away with household rubbish.	
	B Rechargeable batteries can only be used ten times.	
	C Toys that use batteries do not have any safety features.	
	D Zinc carbon batteries leak and corrode.	
	[1 mark]	
04	Which one of the following is a thermoforming polymer?	
	A Epoxy resin (ER)	
	B High density polythene (HDPE)	
	C Melamine formaldehyde (MF)	
	D Polyester resin (PR)	
	[1 mark]	
0 5	Which one of the following is a working property of a material?	
	A Absorbency	
	B Density	
	C Fusibility	
	D Malleability	
	[1 mark]	
06	When manufacturers focus on the reduction of waste during production, it is called	
	A batch manufacture.	
	B flexible manufacture.	
	C lean manufacture.	
	D mass manufacture.	
	[1 mark]	



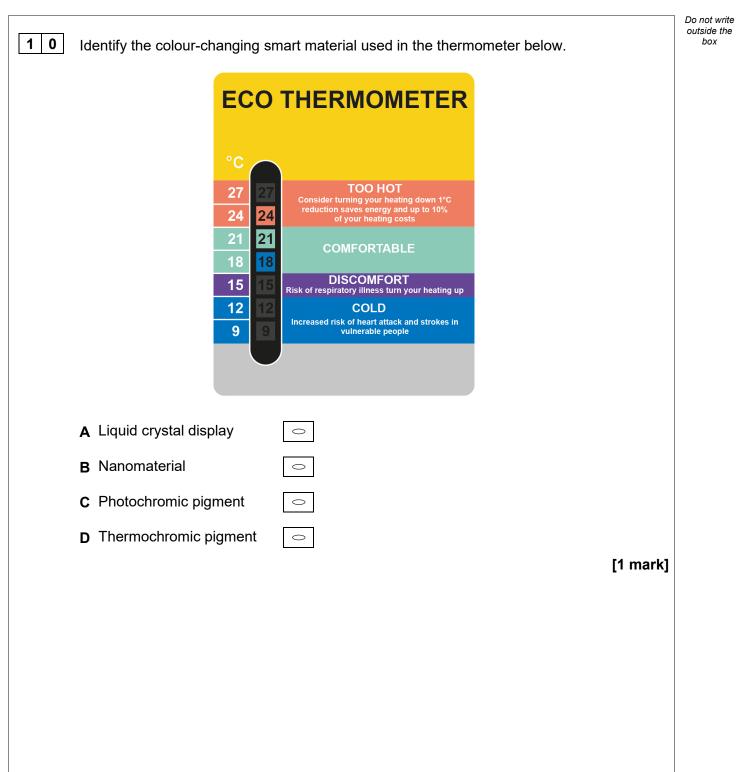
Turn over ►













11.1	Name one manufactured board.	[1 mark]	Do not writ outside the box
1 1.2	Explain one advantage of using manufactured boards.	2 marks]	
12	Explain the term 'planned obsolescence'. Give an example of a product designed for 'planned obsolescence' in your ar	iswer. 3 marks]	
	Turn over for the next question		



1 3	Give two advantages of 'crowd funding'. [2 marks]	Do not write outside the box
	Advantage 1	
	Advantage 2	
1 4	Describe the direction and speed of movement of part C in the gear train shown below when gear A turns clockwise. [2 marks]	
	A B C C C C C C C C C C C C C C C C C C C	
		20



	Section B – Specialist technical principles
	Answer all questions in this section.
1 5	A clothing manufacturer is producing 1500 coats for retail. Each coat will need four buttons and one extra for a spare. Each button costs 14 pence.
	What is the total cost of the buttons required to complete the order?
	Show your working.
	Give your answer in £s. [3 marks
	Answer £
1 6	Give two aesthetic considerations when selecting materials and/or components to make prototypes.
	[4 marks
	Consideration 1
	Consideration 2



Turn over ►

The data in the table below shows the approximate percentage of vehicles sold in the UK in 2021 by the type of fuel/power they use.

Percentage of vehicles sold in 2021 by fuel/power type			
Petrol	54%		
Diesel	10%		
Hybrid	17.5%		
Plug-in hybrid	7.5%		
Electric	11%		

Use the information in the table above to complete the pie chart.

Show your working.

Key

Diesel

Hybrid

Plug-in hybrid

Electric



[4 marks]

Do not write outside the

=					
_					
_					
8	Choose one comm	nercial process fro	m the table belo	w.	
Paper and board die cutting	Wood turning	Metal casting	Polymer extrusion	Textile weaving	Electronic pick and place assembly
Ν	/ly chosen proces	sis			
1 8.1	Name a specific n	nain material used	with this proces	SS.	[1 mark]
_					
18.2	Name a stock form	of the material us	sed in your chos	en process.	[1 mark]
-					
	Give two reasons t	that make your ch	osen process su	uitable for comme	ercial
r	nanufacture.				[4 marks]
F	Reason 1				
-					
-					
F	Reason 2				
-					
_					
-					



19	Five tools are shown below.	Do out
19.1	Name one of the tools shown. [1 mark	<]
19.2	Explain what the tool you have named in Question 19.1 is used for. [2 marks	5]
		_
		_



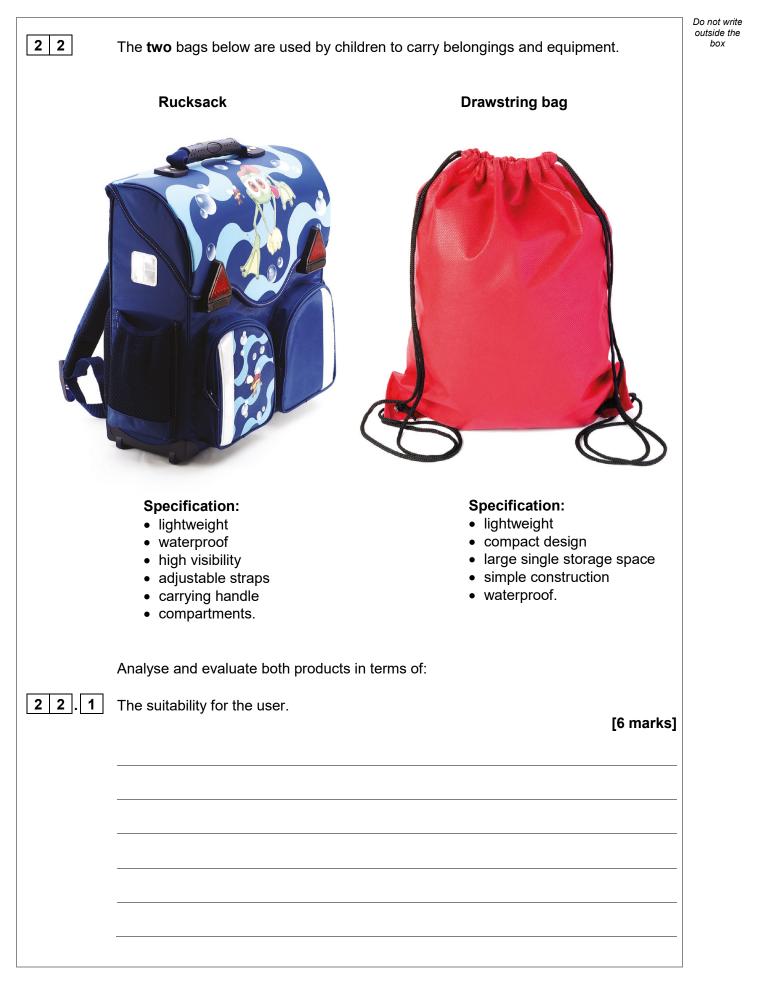
19.3	Give two safety points that need to be considered when using the tool you have named in Question 19.1 .	Do not wi outside ti box
		narks]
	Safety point 1	
	Safety point 2	
	Turn over for the next question	
	Turn	over ►

(0	Different pro table below.	ducts are made in differ	ent volumes using the p	production methods in the	Do ou
	Prototy	pe/one-off	Batch	Mass	Continuous	
			advantages and disadva one-off item.	antages of manufacturin	g in quantity compared to	
		You should r answer.	refer to the production n	nethods in the table and		
					[8 marks]	
						-



	Section C – Designing and making principles	Do out
	Answer all questions in this section.	
2 1	Describe how prototypes help designers to ensure a product is fit for its intended purpose.	
	Give examples in your answer. [6 marks	3
		-
		_
		_
		_
		_
		_
		_
	Turn over for the next question	
	Turn over	

urn over





Do not write outside the box

٦

22.2	Ergonomics and anthropometrics. [6 marks]
	Turn over for the next question



Turn over ►

23	The component below is to be manufactured with seven circular holes. Each hole is: • 7 mm in diameter • equally spaced from each other and from each end of the component • equally spaced from the top and bottom of the component. • equally spaced from the top and bottom of the component. • all dimensions in mm Not to scale	Do not write outside the box
23.1	What distance will the centre line need to be from either long side? [1 mark]	
23.2	Answer mm What is the required distance from the centre of one hole to the centre of the next hole to ensure the holes are equally spaced? Show your working. [2 marks] [2 marks] Answer mm	



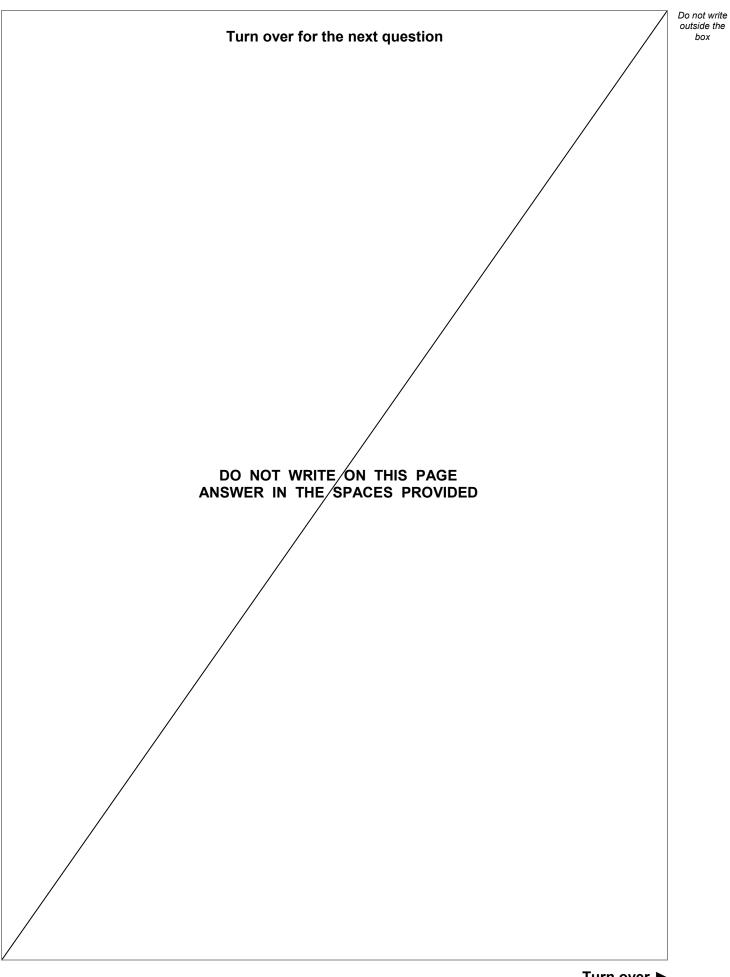
Work out the shortest distance between the circumferences of any two holes.
Show your working. [2 marks]
Answer mm
The holes are to be drilled 7 mm with a tolerance of ± 0.5 mm. State the maximum
and minimum acceptable diameters of the holes. [1 mark]
Max mm
Min mm



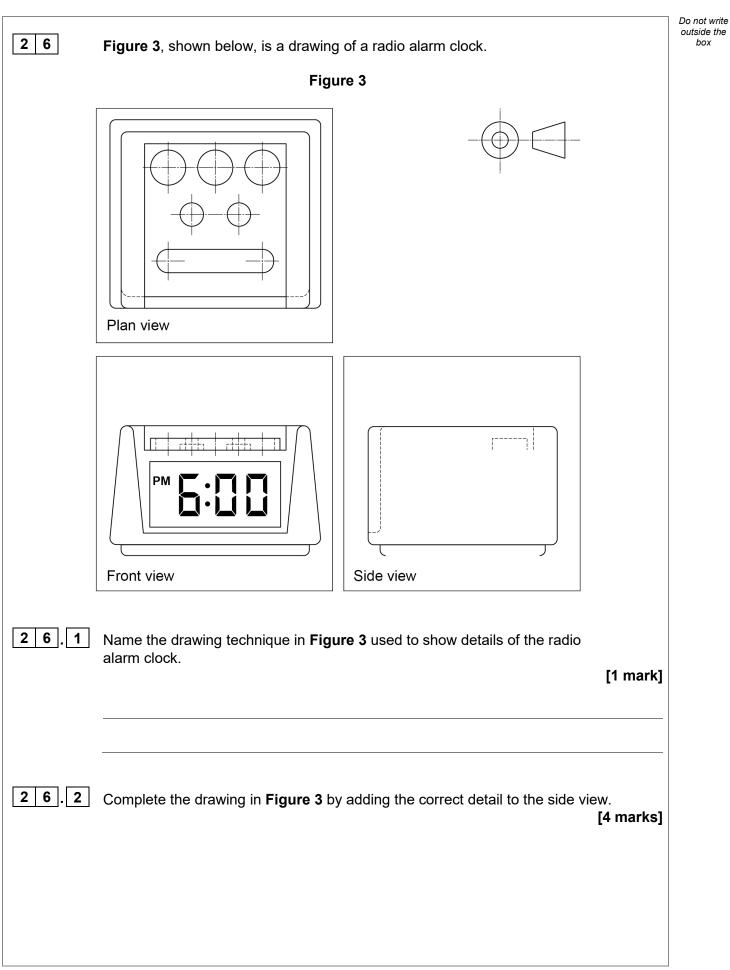
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2 4	Explain why designers look at the work of others before creating new designs. [3 marks]	Do not write outside the box
2 5	Explain how a user-centred design approach can ensure that products are fit for purpose.	
	Give examples in your answer. [6 marks]	

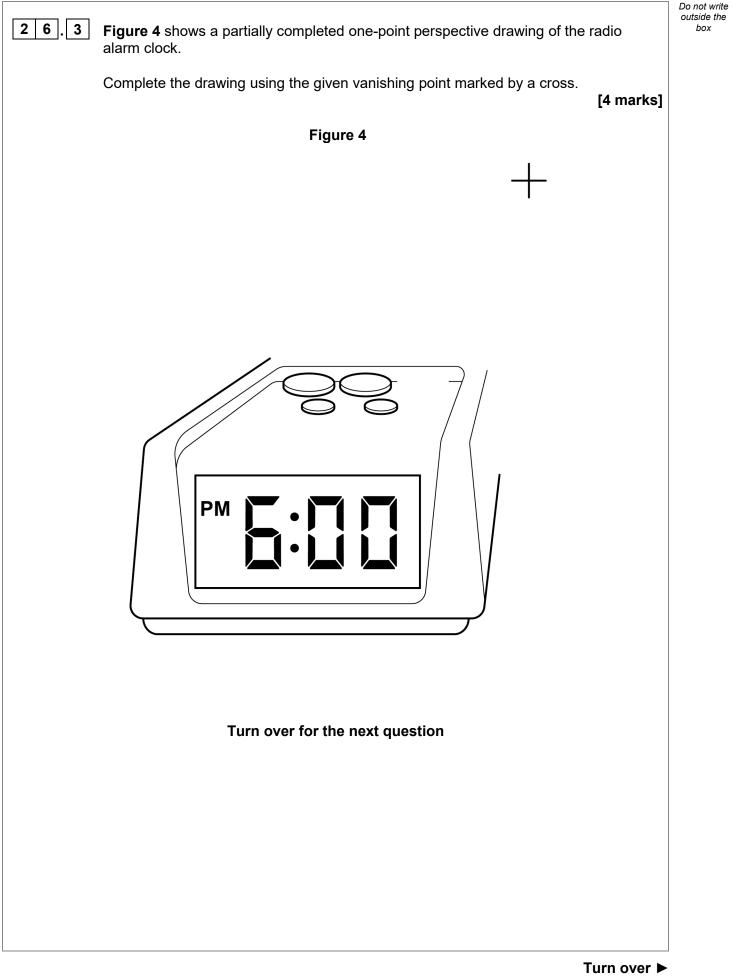














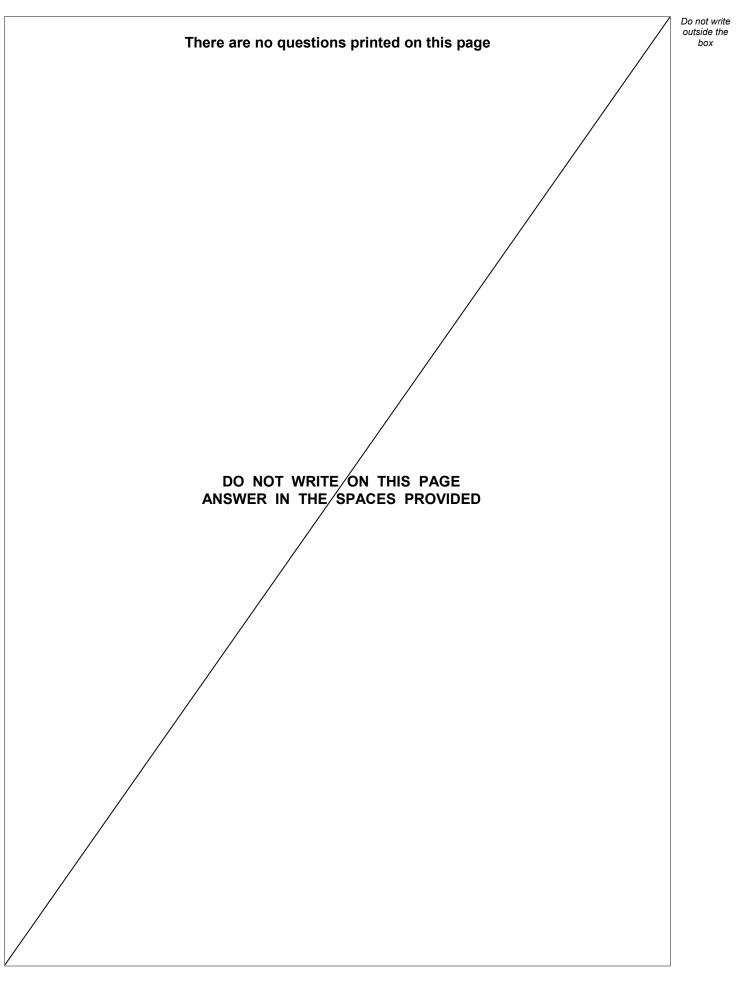
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Do not write outside the 2 7 Explain two advantages of using audio and/or visual recordings when developing design ideas. [4 marks] Advantage 1 Advantage 2 2 8 Explain how each of the following issues may be considered before designing and manufacturing new products. [4 marks] Fair trade_____ Global warming END OF QUESTIONS



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Question number	Additional page, if required. Write the question numbers in the left-hand margin.



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